748th Supply Chain Management Group



Mission Briefing

Colonel Gregory D. Boschert 748 SCMG/CC



December 2023



Agenda

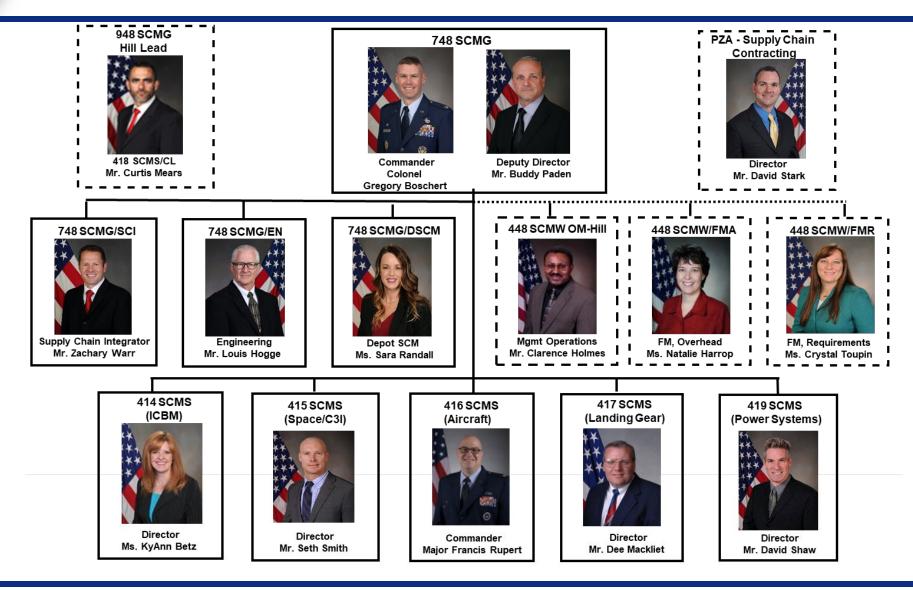


- 748 SCMG Leadership
- Overview
- Challenges Aging Fleets
- Squadron Mission Sets
- Functional Areas
- Supply Chain Challenges & Opportunities
- Top Areas of Concern



748 SCMG Leadership







748 SCMG Overview



- 5 Squadrons + Functional Divisions
- 750 Civilian & Military Personnel
- Plan, Source, and Execute Repairable Spares Requirement
- Reciprocating Relationship with the Ogden Air Logistics Complex
- Responsible for SCM of Minute Man III ICBM
- Provides World-Wide Logistics & Engineer Support for Landing Gear
- Generates Revenue in Excess of \$1.1B~ annually
- Manages 15,710 Items Under the Working Capital Fund
- Executing over \$940M~ in Buy and Repair Requirements



Challenges - Aging Fleets











A-10 - 50 yrs (1972)

B-1B - 49 yrs (1973)

B-2 - 35 yrs (1987)

B-52 - 70 yrs (1952)









C-130 - 68 yrs (1954)

C-5 - 54 yrs (1968)

E-3A - 45 yrs (1977)

MMIII - 60 yrs (1962)









F-15 – 50 yrs (1972)

F-16 – 49 yrs (1973)

KC-135 – 67 yrs (1955) GPS – 27 yrs (1995)



748 SCMG - Mission Sets



414th SCMS ICBM



Ms. KyAnn Betz

- Taiwan Fuse
- Nuclear Weapon Related Material (NWRM)
 - 100% accountability 24/7/365
- ICBM peculiar support equipment
- Launch Facility (silo)
- Launch Control Center (crew)
- ICBM transport (tractor/trailers)



415th SCMS Space and C³I



Mr. Seth Smith

- Fixed & Mobile satellite C²
- Launch & Test Range Systems
- Long Rand Radar
- Battlefield Management
- Aircrew Training
- 26 Command, Control, Communications, and Intelligence (C³I) Systems



416th SCMS Aircraft



Maj Francis Rupert

- A-10, F-16, T-38, T-7A
- F-35 SCM Assessments
- Simulators
- Support Equipment (Weapon Systems)
- Munitions (Tanks, Racks, Adapters, Pylons)



417th SCMS Landing Gear



Mr. Dee Mackliet

- Management of Struts, Wheels, Brakes, etc.
 - C-130, E-3, and KC-135
 - B-1B, B-52, B-2, and C-5
 - F-16, F-15
 - A-10, T-38,
 F-4, F-5,
 Helos and
 Anti-Skid



419th SCMS Secondary Power



Mr. David Shaw

- Secondary Power Management
 - Fighters, Bombers, Cargo, Tankers, Carts
 - APUs, GTEs, ADGs, AMADs, PTOs









414 SCMS - ICBM





Management of Items to Include:

- Nuclear Weapon Related Material (NWRM)
 - 100% accountability for NWRM parts 24/7/365
- Launch Facility parts (silo)
- Launch Control Center parts (crew)
- ICBM peculiar support equipment
- Tractor/trailers for ICBM transportation
- Non-ICBM: 1) B-61 Tail Kit Assembly, 2) Weapons Security & Storage System (WS3) OCONUS, 3) Direct Control Unit leased to German AF
- Buy/Repair Budget Approximately ~\$40M
- NSNs Managed ~9,000 in 3 different funding streams

Launch Facility



Launch Control Center



B-Plug



Transportation & Storage







415 SCMS - Space & C3I











- Management of Components in Support of:
 - 26 Space and Command, Control, Communications, and Intelligence (C³I) Systems
 - Space -- fixed and mobile terminals for satellite Command and Control (C²), Launch and Test Range Systems
 - C³I -- long range radar surveillance, battlefield management, and aircrew training
- Global Impact for National Security Council and Unified Combatant CCs
- Buy/Repair Budget Approximately \$60M/year
- NSNs Managed:
 - ~9,700 active (of ~12,700 managed) within 174 Federal Stock classes
 - Engineering Authority for ≈ 200K DLA managed items
- '60/'70s Technology + Low Density/Low Demand = Diminishing
 Manufacturing Sources and Material Shortages & Obsolescence Issues



416 SCMS – Aircraft



Management of Items to Include:

- Aircraft Structures, Avionics, and Electronics
 - A-10, F-16, T-38, T-7A
 - Supporting F-35 SCM Assessments
 - Trainers (Simulators)
 - Support Equipment (Weapon Systems Unique)
 - Munitions (Tanks, Racks, Adapters, Pylons)

Buy/Repair Budget Approximately \$674M+

- FY 19 \$674M: \$130M Buy \$544M Repair

- FY 20 \$695M: \$186M Buy \$509M Repair

Actual \$349M: \$79M Buy \$270M Repair

NSNs Managed ~7,500 Items/\$5.9B

- Buy, Repair, Distribution, Disposal
- Engineering Authority
- Technical Support
- Modifications











417 SCMS – Landing Gear



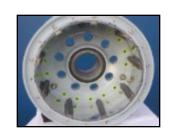
- Management of Items to Include:
 - Struts, Wheels, Brakes, and Related Items
 - Heavy Weight
 - Cargo/Tanker/AWACS: C-130, E-3, and KC-135
 - Bomber/Cargo: B-1B, B-52, B-2, and C-5
 - Light Weight
 - Fighter: F-16 and F-15
 - Attack/Trainer: A-10, T-38, F-4, F-5, Helos and Anti-skid



NSNs Managed ~2700











419 SCMS – Secondary Power



• Management of Items to Include:

- Secondary Power System Management
 - Fighters, Bombers, Cargo, Tankers, Carts
 - APUs, Gas Turbine Engines (GTEs), ADGs, AMADs, Power Take Off (PTO) Shafts



- Buy \$3M
- Repair \$174M
 - OO-ALC: PBL, Organic
 - AF Regional Civil Engineers AFRCE (Cherry Point): Depot Maintenance Interservice Support Agreement (DMISA)



Accessory Drive Gear Box (ADG)



PTO Shaft



Auxiliary Power Unit (APU)

NSNs Managed ~403

- Worldwide distribution
- Delegated Engineering Authority
- Technical Order Management





Functional Areas



Chief Engineer

- Diminishing Manufacturing Sources & Materials Support (DMSMS)/ Re-Engineering/Consolidated Sustainment Activity Group (CSAG)/General Support Division (GSD)/Test Program Software (TPS)
- Product Lifecycle Management (PLM)
- System Engineering Plan/Execution
- OSS&E Compliance
- STINFO Policy and Training
- DLA 339, 202, 107 Metrics
- Engineering Regulations and Policies
- Lead Free Electronics and Counterfeit Parts



Mr. Louis Hogge

Supply Chain Integrator

- SCM Liaison with Depot
- Depot Activation
- Nuclear Command Control Communications (NC3)
- Ground Based Strategic Deterrent (GBSD)



Mr. Zach Warr

Depot Supply Chain Management (DSCM)

- SCM Partners with DLA, ALC, and AFLCMC
- Supports MX Depot Parts Requirements
- Facilitates Timely Provision of Materiel
- Reviews Operational and Strategic Supportability
- Analyze Supportability Data
- Interacts with process owners to resolve issues that hinder Supportability (AFSCMAN 20-101)



Ms. Sara Randall

Supplier Relationship Management (SRM)*

- Liaison Between Government and Suppliers
- Creates & Maintains Effective, Collaborative,
 & Strategic Relationships with Suppliers
- Identifies and Leverages Technological/ Process Improvements
- Coordinates Business Development



Mr. Orren Hirschi

* Aligned Under DSCM





Supply Chain Challenges & Opportunities





Challenges:

- Aging Weapon Systems
 - Parts Obsolescence
 - Aging Skilled Workforce
- Fiscal Constraints
 - Procurement Prioritization
 - Maintenance Deferments
- Small Fleet Dynamics
 - Minimum Order Quantities
- Transitioning Weapon Systems
 - Divestiture Timing
- Readiness Shift
 - Next Contingency/Mission Requirements
- **COVID-19**

Way Forward:

- Artificial Intelligence/Machine Learning
 - Data Sciences
 - Robotic Process Automation
- Intensive Management of Budget
- Supply Chain Risk Management
- Condition-Based Maintenance⁺
- Responsive/Resilient Supply Chain
- Gov't/Academia/Industry Partnerships







748th Supply Chain Management Group





448th Supply Chain Management Wing

KC-46 Future Opportunities



Mr. Ken Wood Chief, 424 SCMS/GUMD KC-46 Supply Chain Planning & Execution

424scms.gumd.workflow@us.af.mil





Valves

New or Repaired Serviceable Item





MD:	Z43					
TMS:	KC					
Noun:	Valve, Solenoid	Valve, Solenoid				
NSN:	4810-01-654-7726 KT					
P/N:	1329-576530					
Buy Price:	\$15,566					
Date Last Procured:	N/A					
Repair Cost:	\$3,040					
AAC:	С					
Surplus Available:	Yes					
QPA/APPL Rate:	6 100%					
Replacement Rate:	10% (est)					

3	D
N/A	
N/A	
X	
N/A	
N/A	
Yes	
CMM 28-09-01	
8	
92003	
KC46A	
	N/A X N/A N/A Yes CMM 28-09-01 8 92003

Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	5	FY23:	7	FY24	7	FY25:	8	FY26:	10	
EDL:						RDL:				
Tinker					Robins					
Hill						Virtual				

Comments

The United States Government (USG) is conducting market research to identify potential sources that possess the repair data, expertise, capabilities, and experience to meet requirements and providing serviceable KC-46A components, pursuant of FAA certification.

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Panel and Door Structures

New or Repaired Serviceable Item





MD:	Z49					
TMS:	KX					
Noun:	Door, Aircraft	Door, Aircraft				
NSN:	1560-01-655-7980 KT					
P/N:	141T6910-62					
Buy Price:	\$105,340					
Date Last Procured:	N/A					
Repair Cost:	\$20,574					
AAC:	С					
Surplus Available:	Yes					
QPA/APPL Rate:	1	1 100%				
Replacement Rate:	1% (est)					

AMC/AMSC:	3	С
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 32-22-42	
Budget Code:	8	
Drawing Cage Code:	81205	
Next Higher Asmbly:	KC46A	

Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	0	FY23:	1	FY24	1	FY25:	1	FY26:	1	
EDL:		•				RDL:				
Tinker						Robins				
Hill]		Virtual				

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Electrical and Environmental

New or Repaired Serviceable Item

Tinker AFB - 424 SCMS/GUMD



MD:	Z42					
TMS:	KB					
Noun:	Panel, Control, Electri	Panel, Control, Electrical				
NSN:	1680-01-653-4824 KT					
P/N:	233T3232-306					
Buy Price:	\$37,005					
Date Last Procured:	N/A					
Repair Cost:	\$7,227					
AAC:	С					
Surplus Available:	Yes					
QPA/APPL Rate:	1 100%					
Replacement Rate:	1% (est)					

AMC/AMSC:	3	D
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 49-61-54	
Budget Code:	8	
Drawing Cage Code:	89954	
Next Higher Asmbly:	KC46A	

Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	1	FY23:	1	FY24	1	FY25:	1	FY26:	1	
EDL:		•				RDL:				
Tinker					Robins					
Hill]		Virtual					

Comments

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Hydraulic Components

New or Repaired Serviceable Item





MD:	Z4D						
TMS:	KC	KC					
Noun:	Valve Assembly, Hydraulic						
NSN:	1650-01-653-5826 KT						
P/N:	271T4803-29						
Buy Price:	\$14,615						
Date Last Procured:	N/A						
Repair Cost:	\$2,854						
AAC:	С						
Surplus Available:	Yes						
QPA/APPL Rate:	1	100%					
Replacement Rate:	3% (est)	•					

AMC/AMSC:	3 C
RMC/RMSC:	
Material:	N/A
Dimensions:	N/A
Criticality Code:	X
Drawings Available:	N/A
Drawing #:	N/A
T.O. Available:	unknown
T.O. #:	N/A
Budget Code:	8
Drawing Cage Code:	81205
Next Higher Asmbly:	KC46A

Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
	Out Year Requirements: REPAIR									
FY22	1	FY23:	3	FY24	2	FY25:	3	FY26:	4	
EDL:						RDL:				
Tinker						Robins				
Hill						Virtual				

Comments

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Engine Components

New or Repaired Serviceable Item





MD:	Z48							
TMS:	KC	KC						
Noun:	Starter, Engine, Aircra	oft						
NSN:	2995-01-648-6858 KT							
P/N:	774860A11							
Buy Price:	\$171,091							
Date Last Procured:	N/A							
Repair Cost:	\$33,146							
AAC:	С							
Surplus Available:	Yes							
QPA/APPL Rate:	2	100%						
Replacement Rate:	15% (est)							

AMC/AMSC:	3	D
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 80-12-03	
Budget Code:	8	
Drawing Cage Code:	73030	
Next Higher Asmbly:	KC46A	

	Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0		
Out Year Requirements: REPAIR											
FY22	5	FY23:	8	FY24	8	FY25:	9	FY26:	11		
EDL:						RDL:					
Tinker						Robins					
Hill						Virtual					

Comments

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Gearbox

New or Repaired Serviceable Item





MD:	Z42						
TMS:	KG						
Noun:	Gearbox Assembly, Aircraft						
NSN:	1680-01-653-9289 KT						
P/N:	256T5220-1						
Buy Price:	\$41,739						
Date Last Procured:	N/A						
Repair Cost:	\$8,152						
AAC:	С						
Surplus Available:	Yes						
QPA/APPL Rate:	8 100%						
Replacement Rate:	1% (est)						

AMC/AMSC:	3	С	
RMC/RMSC:			
Material:	N/A		
Dimensions:	N/A		
Criticality Code:	Х		
Drawings Available:	N/A		
Drawing #:	N/A		
T.O. Available:	Yes		
T.O. #:	CMM 27-81-62		
Budget Code:	8		
Drawing Cage Code:			
Next Higher Asmbly	KC46A		

Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	0	FY23:	1	FY24	1	FY25:	1	FY26:	1	
EDL:						RDL:				
Tinker						Robins				
Hill						Virtual				

Comments

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Life Support

New or Repaired Serviceable Item





MD:	Z43				
TMS:	КВ				
Noun:	Box, Oxygen Mask STO				
NSN:	1660-14-593-5508 KT				
P/N:	MXP147-3				
Buy Price:	\$5,865				
Date Last Procured:	N/A				
Repair Cost:	\$1,146				
AAC:	С				
Surplus Available:	Yes				
QPA/APPL Rate:	1 100%				
Replacement Rate:	10% (est)				

AMC/AMSC:	3	C	
RMC/RMSC:			
Material:	N/A		
Dimensions:	N/A		
Criticality Code:	X		
Drawings Available:	N/A		
Drawing #:	N/A		
T.O. Available:	N/A		
T.O. #:	N/A		
Budget Code:	8		
Drawing Cage Code:			
Next Higher Asmbly	: KC46A		

	Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0		
Out Year Requirements: REPAIR											
FY22	2	FY23:	3	FY24	3	FY25:	3	FY26:	4		
EDL:						RDL:					
Tinker						Robins					
Hill						Virtual					

Comments

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Actuators

New or Repaired Serviceable Item





MD:	Z4D				
TMS:	KC				
Noun:	Actuator, Mechanical				
NSN:	1680-01-653-1309 KT				
P/N:	185450-2				
Buy Price:	\$36,303				
Date Last Procured:	N/A				
Repair Cost:	\$7,091				
AAC:	С				
Surplus Available:	Yes				
QPA/APPL Rate:	4	100%			
Replacement Rate:	1% (est)				

Out Year Requirements: BUY										
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	1	FY23:	1	FY24	1	FY25:	1	FY26:	2	
EDL:						RDL:				
Tinker					Robins					
Hill						Virtual				

Comments

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Duct Assembly

New or Repaired Serviceable Item





MD:	N/A					
TMS:	N/A					
Noun:	Duct Assembly, Aircraft					
NSN:	1660-01-652-9378 KT					
P/N:	218T1101-7					
Buy Price:	\$3,170					
Date Last Procured:	N/A					
Repair Cost:						
AAC:	J					
Surplus Available:	Yes					
QPA/APPL Rate:	1 100%					
Replacement Rate:	3% (est)					

AMC/AMSC:	3	C	
RMC/RMSC:			
Material:	N/A		
Dimensions:	N/A		
Criticality Code:	X		
Drawings Available	: N/A		
Drawing #:	N/A		
T.O. Available:	N/A		
T.O. #:	N/A		
Budget Code:	N/A		
Drawing Cage Code	81205		
Next Higher Asmbl	y: KC46A		

	Out Year Requirements: BUY									
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
	Out Year Requirements: REPAIR									
FY22	1	FY23:	2	FY24	2	FY25:	2	FY26:	3	
EDL:						RDL:				
Tinker						Robins				
Hill						Virtual				

Comments

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Landing Gear Components

New or Repaired Serviceable Item





MD:	Z49						
TMS:	KZ						
Noun:	Brake Band, Aircraft						
NSN:	1630-01-687-2536 KT						
P/N:	2612412-1A						
Buy Price:	\$137,180						
Date Last Procured:	N/A						
Repair Cost:	\$26,793						
AAC:	С						
Surplus Available:	Yes						
QPA/APPL Rate:	2 100%						
Replacement Rate:	Unknown, Model predicts 100% (est)						

AMC/AMSC:	3	С
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 32-43-12	
Budget Code:	8	
Drawing Cage Code:	55284	
Next Higher Asmbly:	KC46A	

	Out Year Requirements: BUY									
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	4	FY23:	135	FY24	127	FY25:	143	FY26:	187	
EDL:						RDL:				
Tinker						Robins				
Hill					Virtual					

Comments

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Structural Support

New or Repaired Serviceable Item





MD:	Z52					
TMS:	KX					
Noun:	Support, Structural					
NSN:	1560-01-654-6030 KT					
P/N:	285T0012-201					
Buy Price:	\$68,451					
Date Last Procured:	N/A					
Repair Cost:	\$13,369					
AAC:	С					
Surplus Available:	Yes					
QPA/APPL Rate:	6 100%					
Replacement Rate:	3% (est)					

AMC/AMSC:	3	D
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 27-61-02	
Budget Code:	8	
Drawing Cage Code:	89954	
Next Higher Asmbly:	KC46A	

	Out Year Requirements: BUY									
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
	Out Year Requirements: REPAIR									
FY22	2	FY23:	2	FY24	2	FY25:	3	FY26:	3	
EDL:						RDL:				
Tinker						Robins				
Hill						Virtual				

Comments

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Antenna

New or Repaired Serviceable Item





MD:	Z48					
TMS:	К9					
Noun:	Antenna					
NSN:	5985-01-521-0300 KT	5985-01-521-0300 KT				
P/N:	7514081-901					
Buy Price:	\$38,449					
Date Last Procured:	N/A					
Repair Cost:	\$8,711					
AAC:	С					
Surplus Available:	Yes					
QPA/APPL Rate:	2	100%				
Replacement Rate:	1% (est)					

AMC/AMSC:	3	H	
RMC/RMSC:			
Material:	N/A		
Dimensions:	N/A		
Criticality Code:	Х		
Drawings Available:	N/A		
Drawing #:	N/A		
T.O. Available:	N/A		
T.O. #:	N/A		
Budget Code:	8		
Drawing Cage Code:	81205		
Next Higher Asmbly:	KC46A		

	Out Year Requirements: BUY									
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
Out Year Requirements: REPAIR										
FY22	1	FY23:	1	FY24	1	FY25:	1	FY26:	1	
EDL:						RDL:				
Tinker						Robins				
Hill					Virtual					

Comments

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Fuel Components

New or Repaired Serviceable Item





MD:	Z42					
TMS:	KG					
Noun:	Fuel Control Unit	Fuel Control Unit				
NSN:	2915-01-655-0557 KT					
P/N:	3883985-2	3883985-2				
Buy Price:	\$195,778	\$195,778				
Date Last Procured:	N/A					
Repair Cost:	\$38,238					
AAC:	С					
Surplus Available:	Yes					
QPA/APPL Rate:	1 100%					
Replacement Rate:	10% (est)					

AMC/AMSC:	3	D
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 49-31-81	
Budget Code:	8	
Drawing Cage Code:	99193	
Next Higher Asmbly:	KC46A	

	Out Year Requirements: BUY									
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0	
	Out Year Requirements: REPAIR									
FY22	3	FY23:	5	FY24	4	FY25:	5	FY26:	7	
EDL:						RDL:				
Tinker						Robins				
Hill						Virtual				

Comments

The United States Government (USG) is conducting market research to identify potential sources that possess the repair data, expertise, capabilities, and experience to meet requirements and providing serviceable KC-46A components, pursuant of FAA certification.

UNCLASSIFIED



Lavatory and Galley

New or Repaired Serviceable Item





MD:	Z48				
TMS:	КВ				
Noun:	Fan, Centrifugal	Fan, Centrifugal			
NSN:	4140-01-652-4720 KT				
P/N:	4100149C				
Buy Price:	\$75,470				
Date Last Procured:	N/A				
Repair Cost:	\$14,740				
AAC:	С				
Surplus Available:	Yes				
QPA/APPL Rate:	4 100%				
Replacement Rate:	15% (est)				

AMC/AMSC:	3	D
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 21-20-01	
Budget Code:	8	
Drawing Cage Code:	55820	
Next Higher Asmbly:	KC46A	

	Out Year Requirements: BUY								
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0
	Out Year Requirements: REPAIR								
FY22	5	FY23:	8	FY24	7	FY25:	8	FY26:	11
EDL:						RDL:			
Tinker						Robins			
Hill]		Virtual				

Comments

The United States Government (USG) is conducting market research to identify potential sources that possess the repair data, expertise, capabilities, and experience to meet requirements and providing serviceable KC-46A components, pursuant of FAA certification.

UNCLASSIFIED



Flight Controls

New or Repaired Serviceable Item





MD:	N/A				
TMS:	N/A				
Noun:	Adjuster Assembly				
NSN:	1680-01-653-5870 KT				
P/N:	1540500-13				
Buy Price:	\$70,434				
Date Last Procured:	N/A				
Repair Cost:					
AAC:	J				
Surplus Available:	Yes				
QPA/APPL Rate:	2	100%			
Replacement Rate:	2% (est)	•			

AMC/AMSC:	3	D
RMC/RMSC:		
Material:	N/A	
Dimensions:	N/A	
Criticality Code:	Х	
Drawings Available:	N/A	
Drawing #:	N/A	
T.O. Available:	Yes	
T.O. #:	CMM 22-21-04	
Budget Code:	N/A	
Drawing Cage Code:	OFRZ6	
Next Higher Asmbly:	KC46A	

	Out Year Requirements: BUY								
FY22:	0	FY23:	0	FY24:	0	FY25:	0	FY26:	0
Out Year Requirements: REPAIR									
FY22	1	FY23:	2	FY24	2	FY25:	2	FY26:	2
EDL:						RDL:			
Tinker					Robins				
Hill					Virtual				

Comments

The United States Government (USG) is conducting market research to identify potential sources that possess the repair data, expertise, capabilities, and experience to meet requirements and providing serviceable KC-46A components, pursuant of FAA certification.

UNCLASSIFIED

Air Force Sustainment Center

AFSC Small Business Program



Ms. Elizabeth "Beth" Shackelford AFSC/SB DEC 23



UNCLASSIFIED

Classification

"The classification of the brief is Unclassified"





To provide an overview of the AFSC Small Business Program Roles and Responsibilities



Overview

- AFSC/SB Mission & Vision
- Why a Small Business Program / Small Business Legislation
- Role of SB Office
- SB Ecosystem
- US Defense Industrial Base
- DAF Small Business Vendors
- AFSC Historical Performance
- Who is responsible?
- Role of a Small Business
- How can SB effect Strategy
- AFSC Portfolio
- How to find AFSC Requirements
- Source Development Specialist
- Source Qualification (SAR)
- RPPOB Bailment Program
- AFSC/SB Organization



AFSC Small Business - Mission & Vision

MISSION

Highly motivated team of small business Acquisition professionals delivering innovative, effective, and agile SB solution: Connecting our nation's industry-leading solutions to meet AFSC requirements

VISION

Maximize Small Business Opportunities that deliver warfighter's capability with lethality and affordability



Why a SB Program?

Developed by Law...Small Business Act

- Ensure "Fair Proportion" of Federal Acquisitions are placed with small businesses (Prime and Subcontracting Opportunities)
- Codified in 15 USC and Implemented by DODI 4205.01, FAR 19

But It's Not Just About the Law

- Small Business sector is vital...
 - ensuring robust domestic capacity to meet national security challenges
 - promote competition in procurement process
 - foster business ownership and development for groups that own and control little productive capital

■ What the Small Business Program is not...

- Not a social welfare program; socioeconomic program; or goals
- These are just mechanisms to measure Government's performance against Small Business Act requirements



Small Business Legislation 1953-2023 - 70 Years of SBA

The Government should aid, counsel, assist, and protect, insofar as possible, the interests of small business concerns to... ensure that a fair proportion of the total purchases... Be placed with small business enterprises..."

1953 - Small Business Act Signed

1978 - Amendment to Small Business Act

(PL 95-507)

1987 - Defense Authorization Act (PL 99-661)

1988 – Business Opportunity

Development Reform Act (PL 100-656)

1994 – Federal Acquisition Streamlining

Act (PL 103-555)

1997 - Small Business Reauthorization Act (PL 105-135)

1999 – Veterans Entrepreneurship & Small Business Development Act (PL 106-50)

2000 – Small Business Reauthorization Act of (PL 106-554)

2003 – Veterans Entrepreneurship & Benefits Improvement Act (PL 108-183)

2010 – Small Business Jobs Act (PL 111-240)

2021 – Small Business Cyber Act (PL 117-259)

PL- Public Law



Role of the Small Business Office

(Performs these services for AFSC, AFLCMC, and AFNWC)

- Maximize Small Business Participation
 - Review Acquisitions, Make Set-Aside Recommendations
 - Acquisition Strategy Panels
 - Assist with creating Source Selection Evaluation factors for SB requirements
- Counsel Contractors
 - Advise what the Base/Complex/Supply Chain procures
 - Coordinate inquires/guidance requests
 - Interface with base organizations and external ecosystems, e.g. Apex Accelerator
- Small Business Administration (SBA) Liaison
 - Acquisition strategy acceptance
 - Subcontracting Plans
 - 8(a) Offer letters

Ref: DoD Directive 4205.01; AFI 90-1801: FAR19.201(d); FAR 19.7; DFARS 219.201 & PGI 219.201; and AFFARS 5319.201



Role of the Small Business Office (cont.)

(Performs these services for AFSC, AFLCMC, and AFNWC)

- Small Business Outreach
 - Local Chamber, Business Development, and vendors
 - Events, Symposium, and conferences
- Education
 - Internal and external customers
 - Advise & assist acquisition personnel on small business matters
- Source Development
 - Market research/Sources Sought Synopsis
 - Source approval process focal point
- Track small business Senior Leader Performance Expectations (SLPE)
 - Negotiate goals on behalf of center
 - Quarterly reporting to AFSC Leadership & SB Annual Summary

Ref: AF Policy Directive 90-18; AFI90-1801; DFARS PGI 219.201, and FAR Subpart 10



Role of the Small Business Office (cont.)

(Performs these services for AFSC, AFLCMC, and AFNWC)

- SCORE Card Reporting to SBA (Received an A in FY22)
 - 1691 Acquisition strategy reviews
 - 179 Acquisition Strategies
 - 66 MIPRs
 - 194 New Source Approval Requests
 - 75 Subcontracting Plan
 - 683 Face-to-Face engagement
 - 5 Industry Events reaching 3,735 contractors
 - Trained 1,163 Acquisition workforce members
 - Multiple \$1B+ Source Selection support
- Heavy engagement and high operational tempo for our 14-member Acquisition Certified workforce



SB Ecosystem

- Small Business Administration
 - 8(a) Business Development Program
 - Mentor Protégé Program
 - Women Owned Small business Program
 - Procurement Center Representative (PCR)
 - Small Business Administration (sba.gov)
- Apex Accelerators
 - Apex Accelerators
- AFWERX Small Business Innovation Research (SBIR)
 - AFVentures Resources AFWERX
- AFSC Small Business Offices
 - Air Force Sustainment Center > Units > SBO (af.mil)
- Innovation Tool Box for Government
 - Acquisition Toolbox "Empowered by Innovation" Documents Table of Contents (dps.mil)
- Doing Business with Government
 - Doing Business with the Department of Defense (dau.edu)



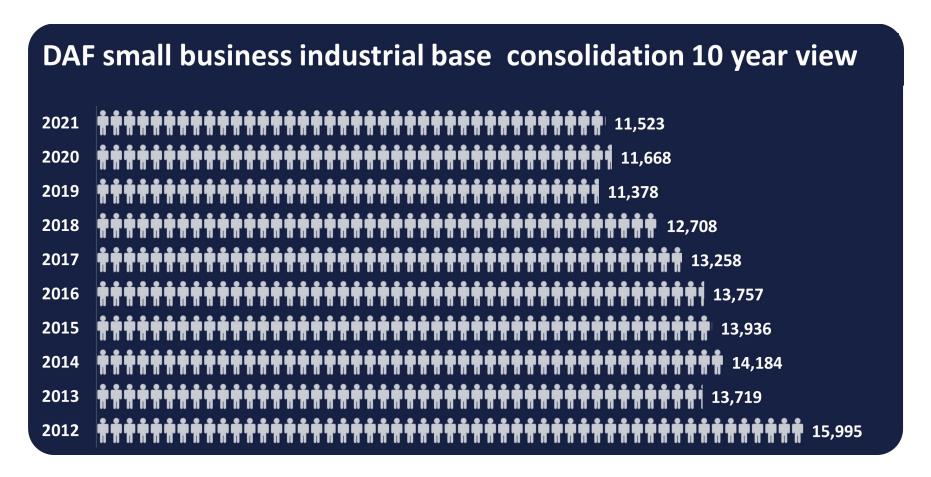
US Defense Industrial Base

From FY16-FY21, despite DAF increasing spend to small businesses, there has been a 20% decrease in the number of SBs doing business with the DAF¹. Additionally, many socio-economic small businesses (SESB) continue to face unbalanced challenges due to the pandemic, global pressures, and shrinking opportunities. Finally, buying strategies, supply chain issues, near peer competitors, and market sectors have multiple factors that create barriers to harnessing small business innovation; a key to DAF fielding capabilities in support of the **National Defense Strategy.**

"Equal opportunity is the bedrock of American democracy, and our diversity is one of our country's greatest strengths" Executive Order 13985



DAF Small Business Vendors



"...American supply chains will revitalize and rebuild domestic maintain America's competitive edge in research and development and create well=paying jobs" Executive Order 14017



AFSC Historical Performance

AFSC	AFSC SB Historical Performance				
	2022	2021	2020	2019	2018
Eligible \$s	\$ 2,957,387,416	\$ 2,623,101,452	\$ 2,370,435,534	\$ 2,743,595,709	\$ 2,878,862,119
SB\$	\$ 1,169,602,532	\$ 1,155,178,340	\$ 1,032,265,645	\$ 1,100,559,683	\$ 1,127,620,463
SB %	39.55%	44.04%	43.55%	40.11%	39.17%
SDB %	19.70%	20.93%	21.39%	19.22%	16.91%
SDVOSB %	4.45%	5.84%	6.93%	5.00%	5.94%
WOSB %	6.90%	9.92%	8.38%	10.81%	8.74%
HUBZ %	3.22%	3.04%	3.06%	4.11%	3.48%



Who Is Responsible?

- Heads of Contracting Activities/Commanders are responsible for effectively implementing Small Business Programs
 - Achieving program goals (aka: SLPE)
 - Contracting, technical, requirement and small business personnel
 - Maintain knowledge of small business requirements
 - Take all reasonable action to increase small business participation
 - Without the teamwork of all stakeholders in the acquisition process, meeting small business goals is virtually impossible

Ref: DOD Directive 4205.01; AFI 90-1801; FAR 19.201(c)



Role of Small Businesses

- Educate yourself on who is buying what you're selling
 - SAM.gov
 - USASpending.Gov
- Utilize your Procurement Technical Assistance Centers (PTAC offices) first, then contact DoD agencies
- Learn to speak the language (FAR, DFAR, AFFARS, LPTA, BEST VALUE, CONTRACT CLAUSES) http://acquisition.gov
- Learn the strategic contracts the Gov't uses (OASIS, 2GIT)
- WWW.Sam.Gov is point of entry to Gov't contracts
- Send capability statements to SBOs
- Schedule one on one meetings
- Air Force Sustainment Center SBO website has numerous resources: <u>Air Force Sustainment Center > Units > SBO (af.mil)</u>



How Can You Effect Acquisition Strategy?

RESPOND!! RESPOND!!! RESPOND!!!

- Request for Information (RFIs)
- Sources Sought Synopsis
- Industry Days/Outreach Events
- Talk up your capabilities and value added proposition....not business size
- Let Government know your intentions
 - Prime
 - Limitations in subcontracting
 - Sub-Contractor
 - What skill-sets and percentage can be performed
- Keep your profiles up to date
 - Dynamic Small Business Search (NAICS, Keywords, Perf History)

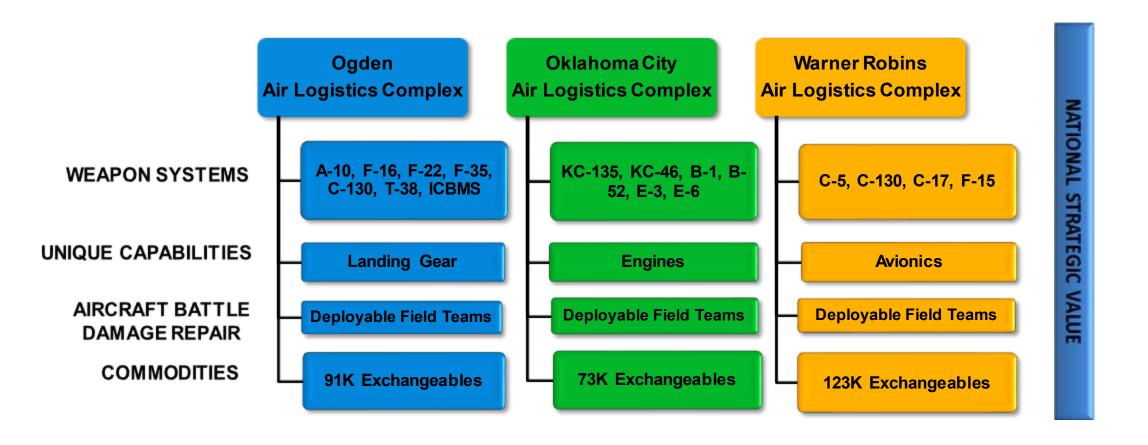


AFSC Portfolio





Air Logistics Complexes





How to Find AFSC Requirements

- Search by DoDAAC (DoD Activity Address Code)
 - Identifies installation/organization with contracting authority
- Air Force Sustainment Center (AFSC) DODAACs (Tinker/Robins/Hill DoDAAC list on SBO website at https://www.afsc.af.mil/Units/SBO.aspx)
 - Tinker Air Force Base Lead (Tinker), FA81**
 - Warner Robins Air Force Base (Robins), FA85**
 - Hill Air Force Base (HAFB), FA82**
 - Review opportunities to obtain specific DoDAACs
 - Other Search Engines to identify your competitors
 - SAM.gov
 - USASpending.Gov



AFSC Supply Chain Opportunities

- Strategic Alternate Sourcing Program Office (SASPO) publishes the Requirements Projected on the Web (RPOW) lists biannually (Spring and Fall) on their website and sam.gov.
- Tinker.af.mil/Home/429SCMS-SASPO/, RPOW can be found under "SASPO Products" section
 - RPOW lists provide a 3-year projection of National Stock Numbers (NSN) estimated to be procured for the AFSC Supply Chain (Hill, Tinker, and Robins). Spares and Repairs lists include NSNs that require qualification, and the G-coded list includes NSNs that do not require qualification
 - Column B of the RPOW lists includes the AFSC location that manages the specific NSN, OO= Hill AFB, OC= Tinker AFB, WR= Robins AFB
 - **Disclaimer: The projections contained in the RPOW spreadsheets may or may not generate due to variability in customer demands and priorities. The forecast data is for planning purposes only and does not constitute an invitation for bid or request for proposal, and is not a commitment by the government to purchase the described items.



Source Development Specialist

- Manages the Qualification/Source Development Function of the SB program
- Acts as the Primary Liaison with Industry on all SARs
- Review Non-Technical Aspects of SARs
- Notifies Source when approved/disapproved
- Notifies Contractor when removed pursuant to FAR 9.207 (a)
- SDS for AFSC/SB (AF managed NSNs)
 - Hill Tracey Beringer <u>AFSC.OL.SB@us.af.mil</u>
 - Robins Randy Miller <u>wralc.bc.frontoffice@us.af.mil</u>
 - Tinker Stacy Cochran <u>afsc.sb.workflow@us.af.mil</u>



Source Qualification Steps

- I found an NSN that I believe my company is qualified to manufacture or repair, now what?
 - Obtain the Engineering Data List or Repair Data List (EDL/RDL)
 - Use correct QR Manufacturing or Repair Qualification Requirements (MQR/RQR) for NSN
 - **Contact Source Development Specialist at the location where NSN is managed for QR info
 - Tinker AFB managed parts use the MQR/RQR's located on the SASPO website.
 - Hill and Robins AFBs have part (NSN) specific qualification requirements. To obtain this
 information, please reach out to the respective Source Development Specialist for the
 associated data list and qualification requirement for the specific NSN.
- I have the RDL/EDL, now how do I gain access to the data?
 - Data and drawings may be purchased through the Tinker AFB Public Sales Office and Technical orders may be purchased through the Tinker AFB Technical Order Sales office for AFSC requests.
 TECHNICAL ORDERS AND ENGINEERING DRAWINGS > Hill Air Force Base > Display (af.mil)
 - You must have an approved DD2345 (Joint Certification Program) or Export Control License (for other than US or Canadian Contractors) to access sensitive data. Information on how to receive this can be found here <u>JCP Home (dla.mil)</u>



Source Qualification Cont'd

I want to proceed with this information and become a qualified source, where do I go from here?

- Prepare a source approval request (SAR) package in accordance with AFMCI 23-113 Attachment 6, and the associated qualification requirement for the NSN
- The SASPO website has many resources available, including SAR templates, training, and other resources available to assist in SAR preparation.
- **Important to know the correct QR contact the Source Development Specialist if you are not sure

I'm ready to submit my SAR package, where do I send it?

- Once SAR package is developed, contact the Source Development Specialist (SDS) and request a
 DoD SAFE link.
- SDS performs a non-technical review. Sends to Evaluator for technical review; Sends to Cognizant engineer for technical review and final disposition – approval or disapproval
- If approved/disapproved, you will receive a letter with details of your approval/disapproval

** Please note, becoming an approved source does not guarantee you will be awarded a contract. You will be eligible to propose on any solicitations for the part for which you become qualified. You may still be required to complete a First Article or Initial Product Evaluation (IPE)



Replenishment Parts Purchase or Borrow Program (RPPOB) aka "Bailment Program"

- References DAFMAN 23-119 and DoD Manual 4140.01, Volume 9
- This Program is designed to loan assets (when available) to contractors to use to develop manufacturing and/or repair processes to become competitive sources
- The Source Development Specialist within the Small Business Office is the focal point for bailment agreements (or loans) of parts for qualification.
- Requests shall be sent to the small business office to begin the process.





Questions?















Mission

Serve as the axis for existing and new business to strengthen the defense industrial base by accelerating innovation, fostering ingenuity, and establishing resilient and diverse supply chains.











The APEX Accelerators program, under the management of the Department of Defense (DOD) Office of Small Business Programs (OSBP), plays a critical role in the Department's efforts to identify and engage with a wide range of businesses entering and participating in the defense supply chain. The program provides the education and training that all businesses need to participate to become capable of participating in DOD and other government contracts.

Find your local APEX Accelerator:

QR Code



Or visit our National Association https://www.aptac-us.org/find-a-ptac/



Who Utah APEX ACCELERATOR IS



Our Relationship with DoD & GOEO



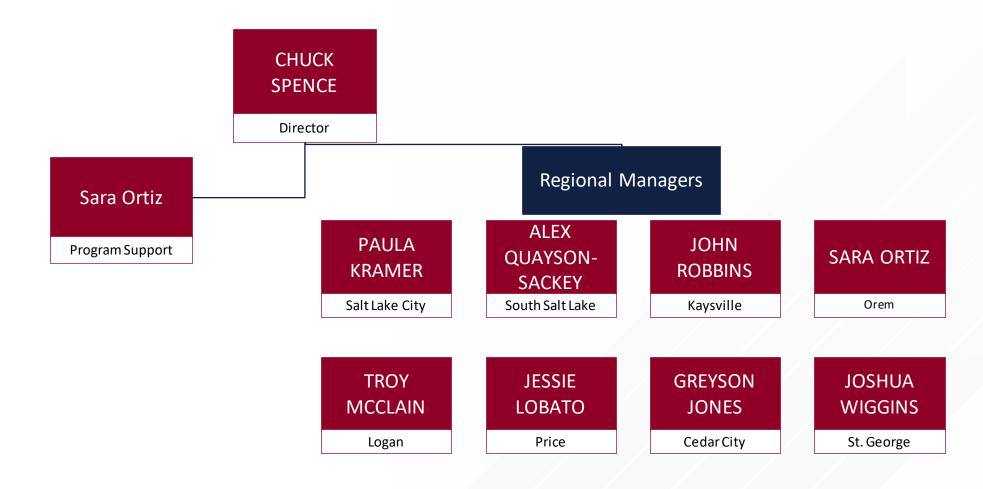
- Funded through a Cooperative
 Agreement with the Department of
 Defense, Office of Small Business
 Programs (OSBP) and the Utah
 Governor's Office of Economic
 Opportunity
- APEX Accelerator provides government contracting services to Utah businesses at no cost

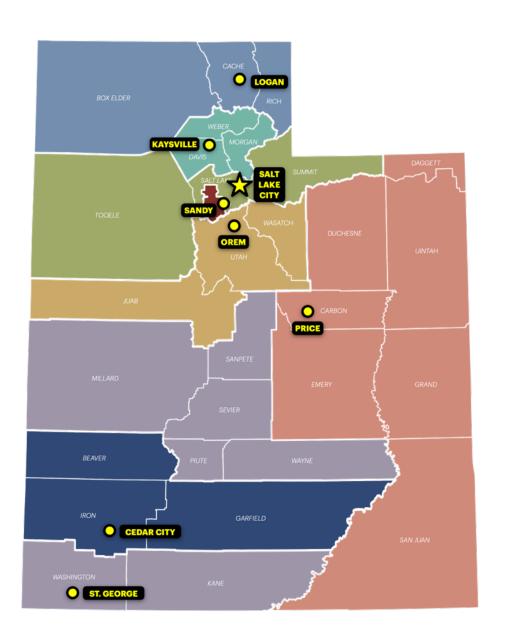




APEX ACCELERATORS

UTAH APEX Organization





Utah APEX Accelerator Services



- Getting Client DIB/GIB Ready
 - SAM Registration
 - Developing a Capability Statement
 - Develop a Marketing Strategy
- Recent Workshops & Conferences
 - APEX Symposium October 25 (Aaron Starks and David Stark are Keynote/Guest Speakers!)
 - Idaho National Labs Industry Day Tour &
 Exhibit November 28 & 29
 - More to Come in 2024!

- GSA Assistance
- Bid Proposal Assistance
- Training/Education
- Finding the Opportunities: APEX's BIDMATCH!
- Increase Equity & Inclusion
 - Matchmaking Events
- DoD Cybersecurity Preparedness
- Connect innovative businesses to Gov't-Led Innovation Programs (GIP's)

A

CHANGES TO THE APEX ACCELERATOR PROGRAM

<u>NEW GOALS</u>

- Facilitate the DIB/GIB Readiness of New Clients
- Increase Equity & Inclusion by Increasing Number of DIB/GIB Ready 8(a), WOSB, SDVOSB, & HUBZone Businesses
- Encourage Participation in DOD/SBA Mentor Protégé Program
- Increase Awareness of & Compliance with FOCI
- Improve Cybersecurity Protection of DoD contractors (Prime & Sub)
- Strengthen the Supply Chain
- Capture Market Data in Key Industries

Department of Defense: Key Technology Areas



- Advanced and Networked Sensors, Sensing and Signature
- Advanced Manufacturing
- Advanced Materials
- Artificial Intelligence
- Biotechnologies
- Communication and Networking Technologies
- Computing and software
- Cyber and Integrated Sensing
- Directed Energy
- Financial Technologies
- Future Generation Wireless Technology

- Gas Turbine engine Technologies
- Human-Machine Interfaces
- Hypersonics
- Integrated Network Systems-of-Systems
- Microelectronics and Semiconductors
- Nuclear Energy Technologies
- Quantum Science including Quantum Information Technologies
- Renewable Energy Generation and Storage
- Robotics and Autonomous Systems
- Space Technologies and Systems



Step 1: Obtain required registrations

- System for Award Management (SAM)
 - New Unique Entity Identifier (UEI)
 - Remember, SAM is FREE!!



Step 2: Finding the Solicitation (bid) Opportunities

- SAM.gov
 - Contracting Opportunities
- APEX Accelerator's BID-MATCHING Service!
 - APEX Accelerator will create a "Search Profile" for you



Step 3: Identifying What Agencies Buy Your Service or Product

- Federal Agencies
- State & Local Agencies and School Districts
- Establish a Relationship with Agency Representatives
 - Contracting Officer
 - Small Business Office
 - SADBU/OSDBU's
 - Operations Manager
- Capability Statement
- Attend Agency's Industry Day or Vendor Fair
- Attend Annual APEX Accelerator Symposium/Vendor Fair



Step 4: Learn How to Respond to Agency's Opportunities

- Sources Sought
- RFI
- RFQ
- RFP



Procurement Categories

Full & Open Competition

All responsible businesses (large or small) are permitted to submit bids

Set-Aside (Goals) Contracts for Small Businesses

- Small Business: 23%
- Small Disadvantaged Businesses (8a Certified Firms): 12%
- Woman-Owned Small Businesses (WOSB): 5%
- Service-Disabled Veteran-Owned (SDVOSB): 3%
- HUBZone: 3%



CONTACT FOR APEX ACCELERATOR

www.business.utah.gov/APEX

Apex@utah.gov

cspence@utah.gov

UNCLASSIFIED

448th Supply Chain Management Wing

Strategic Alternate Sourcing Program Office (SASPO)

Commercially Used & Overhauled Program (CU&OH)



Mr. Brian Butler CU/OH Program Manager 429 SCMS/GUMD, SASPO





Commercially-Used Overhauled Program



Air Force (AF) requirements

- Items with & without AF approved source(s) of repair
- FAA Part 145 certified repair house
- Additional opportunities for commercially-used parts

Other SASPO Programs/Products

- RPOW Spares and Repairs List
- SASPO Target List
- SASPO "G" Coded List
- Reverse Engineer / Repair Development (Steven Benjamin)
- Source Approval Request (SAR) training (available on our website) http://www.tinker.af.mil/Home/429SCMSSASPO.aspx



Overview of Commercially-Used Parts



Objective: Match AF requirements to industry availability of commercially-used parts with a military application

 Purpose: To drive cost efficiencies through careful implementation of a commercial practice

Goal: Achieve cost efficiencies and war fighter support

Savings to date: \$154M

F108

Commercially-Used Overhauled Program



Prototype

Expand

Standardize



- 1st approved item
- 1st contract awarded

RESULTS:

- \$36.7M in savings
- 84 days reduced PLT



2012-2023

- Approved many items through SAR process
- 30 contracts awarded
- Added FAA as an option for non-CSI parts

RESULTS:

- \$154M in savings
- 265 days reduced PLT



2023 and Beyond

- Analyze F108 Life Limited Parts (LLPs)
- Analyze other commercial derivative engines
- Increase approved items through Source Approval process
- Award Method 2

Increase Supportability 🛨





Increase Competition

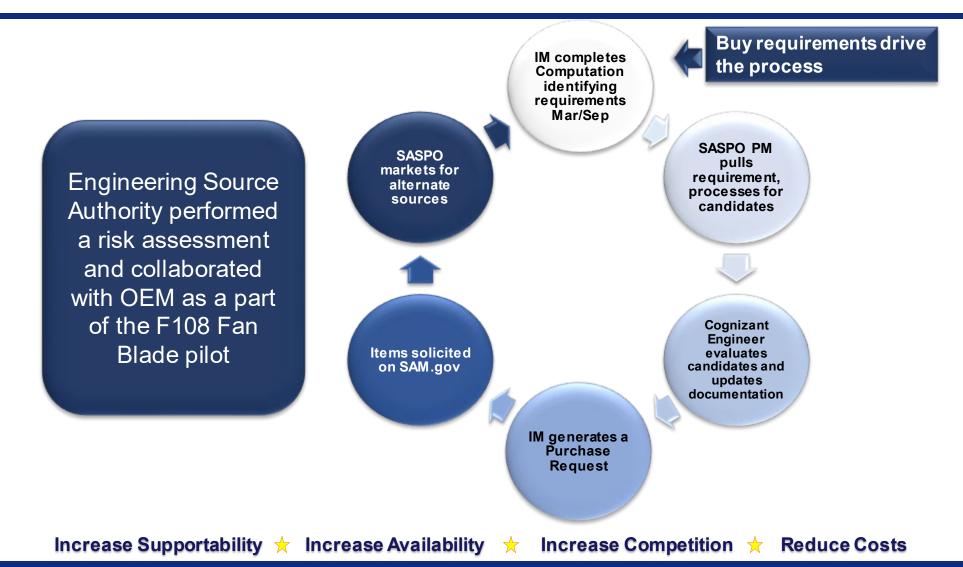


Reduce Costs



Candidate Determination Process







Commercially-Used Parts <u>with</u> AF Approved Source(s) of Repair



- Parts with at least one AF approved source of repair
 - Advertised and procured through Federal Business Opportunities at www.SAM.gov
 - Forecasts published twice per year from the Fall and Spring AF
 Requirements Computation Cycle on Federal Business Opportunities at www.SAM.gov
 - Solicitation identifies
 - AF Approved manufacturing (usually OEM) and repair sources
 - Parameters for disqualification of parts
 - Involved in an accident, submerged in water, exposed to volcanic ash, etc.



Commercially-Used Parts with No AF Approved Source(s) of Repair



- Parts with NO AF approved source(s) of repair Method 1
 - Advertised through Requests For Information (RFI) or Sources Sought Synopsis on Federal Business Opportunities at www.SAM.gov
 - Looking for companies to submit repair Source Approval Request (SAR) packages
 - Companies approved and qualified via the SAR process will be listed as an AF Approved Source of Repair
 - AF approved Source(s) of Repair will be included in the solicitations on <u>www.Sam.gov</u> for future commercially-used overhauled requirements



Commercially-Used Parts with No AF Approved Source(s) of Repair



- Parts with NO AF approved source(s) of repair Method 2
 - Companies approved and qualified via the FAA Part 145 House process
 - Non-CSI items with out a valid AF SAR approved repair source
 - Not PMA parts
 - Supplier must be AS9110, AS9120, and ISO 9001 or AS9100 certified
 - Certified to buy off 8130-3 "Authorized Release Certificate"
 - Disqualifiers Volcanic ash, radiation, or submerged



AF Commercially-Used Overhauled Program



- If you have the right repair capabilities the AF would like you to submit repair SARs
 - Request Qualification Requirements (QR) from the AFSC Small Business Office:
 http://www.tinker.af.mil.sbo.asp
 - Alternately Download from the SASPO website
 (https://www.tinker.af.mil/Home/429SCMS-SASPO/)
 - Include the NSN in the Subject Line of the email
 - Determine if you have the ability to repair the item
 - Build a SAR IAW the QR and AFMCI 23-113



Commercially Used Overhauled List - Example



		BLADE,TURBINE				6,076.33	55,877,930. 68	16,406,091. 00	0.00		0.00
ос	2840014667430 PN		14-0 T	Z	3		9196	2700	0	0	
ОС	2840 015987366 PN	ROTOR,TURBINE,AI RCR 9995M22	G07C T	Z	3	826,855.93	13,229,694. 16 88	0.00	0.00	0	0.00
ОС	2840 014803312 PN	DISK,TURBINE,AIRC RA 1475M29	P02-2A T	Z	3	329,140.82	9,545,083.7 29 8	987,422.46 3	0.00	0	0.00
ОС	2840 012631563 PN	FRAME,FAN,AIRCR AFT 301-290-8	395-0 T	Z	3	767,141.17	8,438,552.8 11 7	0.00	0.00	0	0.00
OC	2840 014843228 PN	SHAFT,TURBINE,AI 301-579-2 RCR 2A		Z	4	340,541.36	7,491,909.9 22 2	3,405,413.6 10 0	3,405,413.6 10 0	3,4 10	05,413.6 0
	2840 014802709 PN	SEAL RING,LABYRINTH	Т			171,525.15	3,773,553.3 22 0	1,715,251.5 10 0	0.00	0	0.00
ОС	2840 012403416 PN	SEAL RING,LABYRINTH 1319M25	P02 T	Z	3	62,453.93	3,497,420.0 56 8	1,249,078.6 20 0	1,186,624.6 19 7	1,2 20	249,078.6 0
	2840 016268175 PN	SUPPORT,COMPRESSOR	Т			52,248.17	3,082,642.0 59 3	0.00	0.00	0	0.00
	2840 014803952 PN	SHAFT,TURBINE,AI RCR	Т			161,596.35	3,070,330.6 19 5	1,615,963.5 10 0	484,789.05 3	0	0.00
ОС	2840 014838784 PN	SHAFT,TURBINE,AI 301-330-0		Z	4	148,018.79	1,924,244.2 13 7	1,480,187.9 10 0	1,184,150.3 8 2	0	0.00
ОС	2840 011829754 PN	RING,SENSOR 301-298-:	12-0 T	Z	3	12,500.26	1,762,536.6 141 6	837,517.42 67	800,016.64 64	80 64	00,016.64
	2840 011892867 PN	SUPPORT,ACCESSORY,A	Т			11,729.85	1,689,098.4 144 0	0.00	0.00	0	0.00
	2840 014803311 PN	SHAFT,TURBINE,AI RCR	Т			106,532.60	1,384,923.8 13 0	1,171,858.6 11 0	639,195.60 6	0	0.00
	2840 014843912 PN	SHAFT,TURBINE,AI RCR	Т			98,742.25	1,086,164.7 11 5	1,086,164.7 11 5	1,086,164.7 11 5	0	0.00



Additional Opportunities for Commercially-Used Parts



- What are other opportunities
 - Expanding to additional engines
 - F108 = CFM56-2B
 - TF33 = JT3D-7
 - TF34 = CF34*
 - J85 = CJ610
 - T56 = T501-D
 - In order to be successful we need visibility of commercial availability
 - LLP (Life Limited Parts) for F108 (currently working/unavailable).
 - Other non-propulsion items that you may bring to our attention, your input is valuable
 - * Not yet approved for the CU&OH program



Contact Information



AFSC Small Business Office

Website: http://www.tinker.af.mil/sbo.asp

- Email: <u>afsc.sb.workflow@tinker.af.mil</u>

SASPO

Website: http://www.tinker.af.mil/Home/429SCMSSASPO.aspx/

- Email: <u>429scms.workflow.saspo@us.af.mil</u>







448th Supply Chain Management Wing

Reverse Engineering/Repair Development (RERD) Program



Mr. Stephen Benjamin 429 SCMS/GUMD December 7, 2023 Version 1





Classification



The classification of the brief is Unclassified, and the discussion can go up to Unclassified



448 SCMW RE/RD Plan



- 448 SCMW is investing in our Supply Chain
 - Acquire Data
 - Increase Competition
- Able to use Working Capital Funds to create competition
 - CSAG-S (AF Managed Items)
 - GSD (DLA Managed Items)
- Examples of Project Deliverables
 - Prototype(s)
 - Technical Data Package
 - Overhaul/Repair Instructions
 - Testing Qualifications
- Enterprise Level (Robins, Tinker, Hill)
 - Supporting the Supply Chain and System Program Offices



Next steps after Industry Day



- Interested vendors should request any data we own through the Public Sales Office (PSO).
 - If the quad chart shows we own Engineering Drawings, vendors should request a tracking number from 429scms.saspo.workflow@us.af.mil prior to submitting your data request. Without this tracking number, vendors will be billed the PSOs hourly rate of \$272/hr. The tracking number only applies to Engineering Drawings, not Technical Orders (TOs). TOs are \$65/TO. This cost is set by the PSO, not the SASPO.
 - Please go to our SASPO <u>website</u> and follow the instructions located at the bottom of the vendor resources section on how to request data.
- Interested vendors should RSVP to attend Technical Discussion with the Integrated Product Team (IPT), see chart B on the quad chart for details.
- Submit White Paper within 60 days of Industry Day to 429scms.saspo.workflow@us.af.mil.



White Paper Guidelines



Template is published to our SASPO website

- Purpose To serve as Market Research, not a formal bid or proposal.
 - Assist the IPT with project development
 - Receive engineering feedback



Contracting Vehicle



- Other Transaction Authority (OTA)
 - Contract Awarded September 2019
 - SOSSEC (System of Systems Consortium)
 - \$99M Ceiling over five years
 - Must be a member
 - https://sossecinc.com/sossec-home
 - One-third Cost Sharing may apply to Traditional Vendors



Future Opportunities



- Industry Days are advertised on SAM.gov and SASPO Website
 - Robins AFB Industry Day March
 - Tinker AFB Industry Day August
 - Hill AFB Industry Day December
- Please check the SASPO <u>Website</u> under SASPO Events for RSVP instructions and details.







448th Supply Chain Management Wing

Supply Chain Consortium Initiative



Ms. Danielle Knox 429 SCMS/GUMD &

Ms. Raegan Richardson 429 SCMS/GUMD





Purpose of Other Transactions

- The DoD OT authorities were created to encourage new or nontraditional performers to work with the Department. These authorities allow DoD to bring new, cutting-edge solutions to the warfighter by accommodating a performer's existing business practices and commercial industry standards rather than imposing DoD standards
 - OTs can help:
 - Engage with nontraditional defense contractors who may not be interested in entering Federal Acquisition Regulation (FAR)-based contracts
 - Broaden the industrial base available to the Government
 - Support dual-use projects
 - Encourage quicker, cheaper, and more flexible project design and execution
 - Leverage commercial technology development
 - Ensure DoD requirements are incorporated into future commercial products
 - **■** Collaborate in innovative arrangements



OTA History and Types

OTA History

- 1958: NASA granted first authority to use OTs
- 1989: DARPA granted OTs for Research
- 1994: DARPA granted OTs for Prototype Projects
- 1995 2014: Authority granted to 11 other Agencies
- 2016: OTs permanently codified in 10 USC 2371b
- 2017: Public Law 115-91 §864 expanded authority for Other Transactions for Prototype Projects (10 USC 2371b)

OTA Types

- Other Transactions for Prototype Projects (10 USC 2371b)
 - Provide a direct benefit to the DoD
 - **Considered Acquisition Instruments**
- Other Transactions for Research (10 USC 2371)
 - Provide stimulation or support of research
 - Technology Investment Agreements (TIAs)
- Procurement for Experimental Purposes (10 USC 2373)
 - Experimentation and test purposes
 - FAR applies when purchases are made in quantity



OTA Prototype Project

■ What is a Prototype Project:

<u>Definition:</u> A prototype project addresses a proof of concept, model, reverse engineering to address obsolescence, pilot, novel application of commercial technologies for defense purposes, agile development activity, creation, design, development, demonstration of technical or operational utility, or combinations of the foregoing. A process, including a business process, may be the subject of a prototype project. (2018 DoD OTA Guide V1.0)

<u>Scope:</u> Must be "directly relevant to enhancing the mission effectiveness of military personnel and the supporting platforms, systems, components, or materials proposed to be acquired or developed by the Department of Defense, or to improvement of platforms, systems, components, or materials in use by the armed forces." (10 USC 2371b(a)).

Leading to prototype, modify, enhance, test, measure, document, and integrate next generation, OSA for capabilities and tools that satisfy requirements for open-architecture systems



OTA Appropriate use of Authority

- Per 10 US 2371b, an OTA may be used when at least one of the following apply:
 - At least one Nontraditional Defense Contractor or nonprofit research institute participating to a significant extent in the prototype or project, or
 - An entity that is not currently performing and has not performed, for at least the one-year period preceding the solicitation
 - All <u>Significant Participants</u> in the transaction other than the Federal Government are <u>Small Businesses</u> (including those participating in a program described under section 9 of the Small Business Act (15 USC 638) or <u>Nontraditional Defense</u> <u>Contractors</u>
 - Supplying New Key Technology or products
 - Accomplishing a <u>Significant Amount</u> of the effort
 - Causing a Material Reduction in the cost or schedule or increase in performance



Common OTA Models

Direct OTA



- Direct Award
- Custom Terms
- Direct Payment
- May Require and/or Consume More USG Resources to Administer/Manage
- Possible increased lead times
- Solicitation (i.e. BAA or program specific)

Consortium Model



- Projects Awarded to Consortium Manager
- Custom Terms & Flow-Downs
- Payment to Consortium
- Consortium Acts as Mentor
- Publicizes Projects to Consortia
- Administrative Fee



OTA + Consortium Model

- System of Systems (SOSSEC) Consortium is the SCCI Awardee
 - 800+ Member Companies
 - Broad spectrum of Defense Contractors, Nontraditional Defense Contractors, Academia, and Non-profit Organizations
 - Breadth of Capabilities, Expertise, and Technology
 - Low barrier-to-entry for new Consortium Members
- SOSSEC, Inc. acts as the OT Lead Organization
 - Single Point of Contact for Contracting/Administration
 - Quality Control on Proposals/Reports/Invoicing
 - Provides price reasonableness analysis on proposals
 - Receives Administration Fee
 - Ensures Deliverables are Provided

Key Information									
Contract PoP	10yr (1 Oct '19-30 Sep '29)								
Accumulative Ceiling	\$99M*								
SOSSEC 's Admin Fee	3.75%								
Incentives paid to SOSSEC - Negotiated on each Individual Project Agreement	Up to 1%								

*Funding due prior to solicitation by customer

■ Enables the Nontraditional Contractor to focus on Technical Performance not Business/Contracting Issues



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Communication ROEs

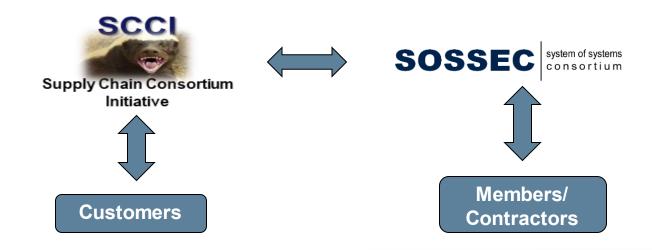
GFP Request, Extension

Requests, Issues

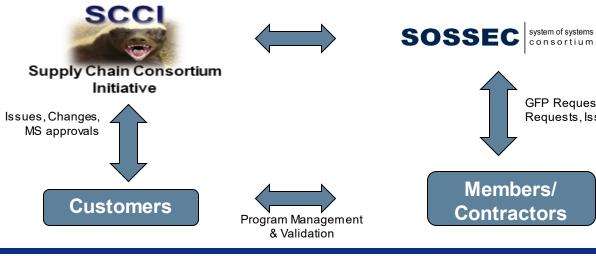
Members/

Contractors

Pre-Award



Post-Award





Project Level Agreements

- Prototype Projects are Awarded to SOSSEC
 - **Firm Fixed Price Prototype Projects**
 - Milestone payments track technical progress
 - OT is Amended to add the Project, Milestones, and Funding
 - Competitive procedure <u>shall</u> be used "to the maximum extent practicable." (10 USC 2371b)
- SOSSEC then enters into a Project Level Agreements with the Consortium Member (Project-Level Performer)
 - Not a Prime-Subcontractor Relationship
 - Project Level Performer is responsible for technical work however, SOSSEC responsible for delivery
 - Government has direct insight into the technical performance
 - SOSSEC acts a Mentor to the Performer and Intermediary for the Government



OTA Prototype Transition

- Sole source follow-on production contract(s) or transaction(s) may be awarded when:
 - The acquisition approach for the prototype project addressed the strategy for followon activities and the following two criterion are satisfied:
 - Competitive procedures were used for the selection of parties for participation in the transaction; and
 - The participants in the transaction successfully completed the prototype project provided for in the transaction
 - Topic: DFARS Final Rule Exception to Competition for Certain Follow-On Production Contracts
 - Reference: DFARS Case 2019-D031 Effective February 28, 2022
 - Summary: DoD has issued a final rule amending the DFARS to implement a section of the NDAA for Fiscal Year 2016 that modifies the criteria required to exempt from competition certain follow-on production contracts.
 - The follow-on for the first run of production can be a FAR based contract or Other Transaction

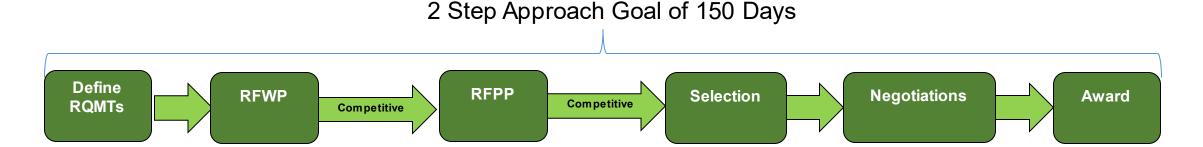


SCCI Solicitation Methods

- Two Solicitation Approaches:
 - Request for White Papers (RFWP)
 - Request for Prototype (RFPP)

```
RFPP → Award = One-step Process
RFWP → RFPP → Award = Two-step Process*
*Highly Recommended
```

- SCCI works with the respective Program Offices to determine the best acquisition approach for each individual prototype project
- Prototype projects are solicited competitively with all members of the SOSSEC consortium eligible for a project award





Other Items

- All GFP requests go through SCCI team
 - Be prepared to ship at award
- Purchase Requests processed through FRC
- All Invoices processed through SCCI team
- All schedule changes processed through SCCI team
- During Pre-Award Phase all contractor communications are done through SOSSEC
- All negotiations handled by SCCI team
- Follow on sole source/first run of production competition meet per 10 USC 2371b*



SCCI Accomplishments

- Awarded 26 projects for \$20.2M
 - FY20 awarded 21 projects
 - 18 for TAFB & 3 for HAFB
 - FY21 awarded 1 project
 - 1 for RAFB
 - FY22 awarded 2 projects
 - 2 for TAFB
 - FY23 awarded 4 projects
 - 3 for TAFB & 1 for Army
- Completed projects
 - 20.21 Fuel Shut off valve w/PHT Aerospace Inc.— HAFB
 - 20.15 TF33 w/Fairmount TAFB
 - 20.01 20.17 TF33 w/Parts Life, Inc. TAFB
 - 20.20 KC-135 Air Inlet Guide w/Renaissance Services Inc. HAFB



Points of Contact

DoD Points of Contact

Supply Chain Consortium Initiative OTA workflow

448SCMW.SASPO.SCCI@us.af.mil

Supply Chain Consortium Program Managers

429 SCMS/GUMD SASPO

Phone: (405) 818-3225

429 SCMS/GUMD SASPO

Phone: (405) 739-2258



Join the SOSSEC Consortium

info@sossecinc.com

448th Supply Chain Management Wing



Supplying Warfighter Dominance



B-2 & C-5 Galaxy









Hose Assy, Non-metallic: AS-New Buy Tinker AFB – 424th SCMS



MD:	B-2		
TMS:	N/A		
Noun:	Hose Assy, Non-metallic		
NSN:	4720-01-362-3480		
P/N:	DAA3515A010-009		
Forecasted Buy Price:	\$2,176.77		
Forecasted Repair Cost:	N/A		
AAC:	Z		
Unserv. Assets Avail:	No		
QPA/APPL Rate:	1	100%	

Out Year Requirements: BUY									
FY24:	10-15	FY25:	0	FY26:	0	FY27:	0	FY28:	0
			Out Yea	r Requi	rement	s: REPAIR			
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0
EDL:	Not	Availab	le			RDL:	N	ot Availab	le
Tinker	08/10/2023					Robins		03/24/2023	3
Hill						Virtual			

AMC/AMSC:	3	D			
RMC/RMSC:	Not Available	Not Available			
Material: Dimensions:	Rubber, Fluorosilico Not Available	one Elastomer			
Criticality Code:	X				
Drawings Releasable:					
Drawing #: Drawing Cage Code:	DAA3515P010 (Peri 81205	formance Spec)			
T.O. Releasable:	No				
T.O. #:	Not Available				
Budget Code:	9				
Next Higher Asmbly:	Not Available				

Comments

- **Deliverables:** All eight hose assemblies can be on a single SAR package.
- Interested vendors should submit a Source Approval Request (SAR) to <u>dlaavnsmallbus@dla.mil</u>
- Flex Fab owns drawings
- **NOTE:** Send notification to <u>429SCMS.SASPO.Workflow@us.af.mil</u> within 45 days of intent to submit SAR package.

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Additional B-2 Opportunities



- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-3481, P/N: DAA3515A011-017
- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-3482, P/N: DAA3515A011-019
- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-3483, P/N: DAA3515A012-017
- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-5654, P/N: DAA3515A012-019
- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-5655, P/N: DAA3515A013-017



Additional B-2 Opportunities (Continued)



- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-5656, P/N: DAA3515A013-019
- Hose Assembly, Non-metallic: AS New Buy Tinker AFB 424 SCMS
 - NSN: 4720-01-362-5657, P/N: DAA3515A014-009





MD:	C-5		
TMS:	N/A		
Noun:	Rotary Electro-Mechanical Actuator		
NSN:	1680-01-237-0230		
P/N:	177560-35		
Forecasted Buy Price:	\$52,942.44		
Forecasted Repair Cost:	\$39,704.85		
AAC:	С		
Unserv. Assets Avail:	Yes		
QPA/APPL Rate:	1	100%	

Out Year Requirements: BUY									
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0
			Out Yea	r Requi	rement	s: REPAIR	l		
FY24:	9	FY25:	9	FY26:	9	FY27:	9	FY28:	9
EDL:	No	t Availab	le			RDL:	No	t Availab	le
Tinker						Robins			
Hill	12/7/2023					Virtual			

AMC/AMSC:	3	В
RMC/RMSC:	3	В
Material:	Not Available	
Dimensions:	Not Available	
Criticality Code:	F	
Drawings Releasable:	Yes	
Drawing #:	177560	
Drawing Cage Code:	71791	
T.O. Releasable:	Yes	
T.O. #:	9H2-3-77-4/9H2-3-77-3	
Budget Code:	8	
Next Higher Asmbly:	C-5 Nose Landing Gear	

<u>Comments</u>

- Engineering Analysis required to incorporate item into the T.O.s that already contain 3 actuators
- Deliverables: Engineer Analysis, Updated T.O with overhaul/repair processes and testing procedures
- Repaired unit would be installed on aircraft to ensure functionality and no interference with aircraft system





Additional Comments

- OTA Project: Must be member of SOSSEC Consortium
- White Papers: Interested vendors should submit a White Paper to 429SCMS.SASPO.workflow@us.af.mil
- Technical Discussions: RSVP for Technical Discussions

If you would like to participate in the Technical Discussion on :

January 10, 2024, 12:00 PM - 1:00 PM CST

provide the following, NLT

December 22, 2023

429SCMS.SASPO.Workflow@us.af.mil

-Company, -Address, -Name(s), -Email(s), -Phone

-Your questions for Engineering, and

-Statement of Capabilities





MD:	C-5			
TMS:	N/A			
Noun:	Rotary Electro-Mechanical Actuator			
NSN:	1680-01-237-0231			
P/N:	177560-34			
Forecasted Buy Price:	\$52,942.44			
Forecasted Repair Cost:	\$39,704.85			
AAC:	С			
Unserv. Assets Avail:	Yes			
QPA/APPL Rate:	1	100%		

	Out Year Requirements: BUY									
EVO 4										
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0	
			Out Yea	r Requi	rements	E REPAIR	₹			
FY24:	9	FY25:	9	FY26:	9	FY27:	9	FY28:	9	
EDL:	No	t Availab	le			RDL:	Not	Availab	le	
Tinker						Robins				
Hill	12/7/2023					Virtual				

AMC/AMSC:	3	В
RMC/RMSC:	3	В
Material: Dimensions:	Not Available Not Available	
Criticality Code:	F	
Drawings Releasable:		
Drawing #: Drawing Cage Code:	177560 71791	
T.O. Releasable:	Yes	
T.O. #:	9H2-3-77-4/9H2-3-77-3	
Budget Code:	8	
Next Higher Asmbly:	C-5 Nose Landing Gear	

<u>Comments</u>

- Engineering Analysis required to incorporate item into the T.O.s that already contain 3 actuators
- Deliverables: Engineer Analysis, Updated T.O with overhaul/repair processes and testing procedures
- Repaired unit would be installed on aircraft to ensure functionality and no interference with aircraft system





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December 22, 2023

429SCMS.SASPO.Workflow@us.af.mil

-Company, -Address, -Name(s), -Email(s), -Phone

-Your questions for Engineering, and

-Statement of Capabilities

116



KC-135 & T-38









APU Turbine Engine: AS - Repair Hill AFB – 419th SCMS

A BAC / A BAC C .



MD:	KC-135			
TMS:	N/A			
Noun:	Auxiliary Power Unit (APU) Turbine Engine			
NSN:	2835-01-607-1588			
P/N:	161331-135A			
Forecasted Buy Price:	\$436,796.59			
Forecasted Repair Cost:	\$327,581.07			
AAC:	С			
Unserv. Assets Avail:	Yes			
QPA/APPL Rate:	2	100%		

AMC/AMSC:	3	R
RMC/RMSC:	Not Available	Not Available
Material:	Not Available	
Dimensions:	Not Available	
Criticality Code:	Х	
Drawings Releasable	Yes	
Drawing #:		
Drawing Cage Code:		
T.O. Releasable:	Yes	
T.O. #:	2G-T62T-43/-44	
Budget Code:	8	
Next Higher Asmbly:	Quick Start Auxilia	ary Power System (QSAS)

Out Year Requirements: BUY										
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0	
	Out Year Requirements: REPAIR									
FY24:	36-60	FY25:	36-60	FY26:	36-60	FY27:	36-60	FY28:	36-60	
EDL:	Ava	ilable				RDL:	Not	Availab	le	
Tinker	r 8/10/2023					Robins				
Hill						Virtual				

Comments

- Deliverables: Source Approval Request (SAR)
 Package
- Interested vendors should submit a Source Approval Request (SAR) to AFSC.OL.SB@us.af.mil and include your email address and "request a drop off". A request for drop off will be returned, use this to submit your SAR package.

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APU Turbine Engine: AS - Repair Hill AFB – 419th SCMS



Additional Comments

- In the past 5 years, the current supplier has struggled to overhaul KC 135 APU to meet Air Force requirements, resulting in increased backorders. A supplementary overhaul source would alleviate both the backlog of backorders and help maintain a constant supply of APUs to the warfighter.
- A licensing agreement with Pratt and Whitney is needed to request available drawing from the Public Sales Office.



Gearbox Assembly: AS - Repair Hill AFB - 419th SCMS



MD:	T-38				
TMS:	N/A	N/A			
Noun:	Gearbox Assembly				
NSN:	1680-01-440-5106				
P/N:	14-51100-503				
Forecasted Buy Price:	\$74,587.87				
Forecasted Repair Cost:	\$53,939.10				
AAC:	С				
Unserv. Assets Avail:	Yes				
QPA/APPL Rate:	2	100%			

4										
						•			_	
	Out Year Requirements: BUY									
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0	
			Out Yea	r Requi	rements	s: REPAI	R			
FY24:	50	FY25:	50	FY26:	50	FY27:	50	FY28:	50	
EDL:	No	t Availab	le			RDL:	No	t Availab	le	
Tinker						Robins				
Hill	12/7/2023					Virtual				

AMC/AMSC:	3	R
RMC/RMSC:	2	G
Material: Dimensions:	Magnesium 8.5L" x 18.5"W x 9.5"H,	30 I RS
Criticality Code:	X	00 EB0
Drawings Releasable: Drawing #:	Yes 14-51100	
Drawing Cage Code:	76823	
T.O. Releasable:	Yes	
T.O. #:	16G1-102-4,-3,-2	
Budget Code:	8	
Next Higher Asmbly:	Accessory Drive Gearbo	ox (ADG)

<u>Comments</u>

- Deliverables: Source Approval Request (SAR)
 Package
- Interested vendors should submit a Source Approval Request (SAR) to <u>AFSC.OL.SB@us.af.mil</u> and include your email address and "request a drop off". A request for drop off will be returned, use this to submit your SAR package.

UNCLASSIFIED



Gearbox Assembly: AS - Repair Hill AFB - 419th SCMS



Additional Comments

We are currently in our 5th FY of being unable to meet customer demands due to parts constraints/issues.
Looking for a company who has their own supply chain, and if they do not already posses their own test
equipment and tooling, they would need to develop them to complete the repair process. The customer
has expressed their willingness to assist interested vendors with any questions they may have regarding
the requirements and SAR process.



MUTES







Antenna Pedestal: RE Hill AFB – 415th SCMS



MD:	MUTES			
TMS:	N/A			
Noun:	Antenna Pedestal			
NSN:	5895-01-123-3897			
P/N:	112856-101			
Forecasted Buy Price:	N/A			
Forecasted Repair Cost:	\$66,500.00			
AAC:	V			
Unserv. Assets Avail:	No			
QPA/APPL Rate:	1	100%		

QPA/APPL Rate.			100 /6							
	Out Year Requirements: BUY									
FY24:	0	FY25:	1	FY26:	1	FY27:	1	FY28:	1	
	Out Year Requirements: REPAIR									
FY24:	0	FY25:	1	FY26:	1	FY27:	1	FY28:	1	
EDL:	No	t Availabl	le			RDL:	A	vailable		
Tinker						Robins				
Hill	12/7/2023					Virtual				

AMC/AMSC:	3	Н			
RMC/RMSC:	1	A			
Material:	Steel, Alloy				
Dimensions:	38"L x 15"W x 15"H, 150	38"L x 15"W x 15"H, 150 LBS			
Criticality Code:	x				
Drawings Releasable:	No				
Drawing #:	Not Available				
Drawing Cage Code:	Not Available				
T.O. Releasable:	Yes				
T.O. #:	43D7-19-2-31, 43D7-19-2-44				
Budget Code:	8				
Next Higher Asmbly:	Pedestal/Shelter Trailer	Assembly			

Comments

- Deliverables: Complete Technical Data Package, Prototype, 3D Modeling Data, Testing Procedures.
- Interested vendors should submit a White Paper to 429SCMS.SASPO.workflow@us.af.mil
- RSVP for Technical Discussion

UNCLASSIFIED



Antenna Pedestal: RE Hill AFB – 415th SCMS



Additional Comments

• This Antenna Pedestal is used on the MUTES weapon system, serial numbers 1-8 of General Dynamics design. It is a single point of failure for field operations and PDM completion. This item has an obsolete DC motor that can no longer be repaired or manufactured as the industry has dried up for DC motor. The Servo Amp that currently drives the DC motor is also obsolete and can no longer be repaired. Additionally, the internal gears are obsolete and can no longer be manufactured due to the material and the manufacturing process cannot be duplicated. The MUTES program holds very little technical data to keep these units operational to purposed operation date of 2045. We are looking for a White Paper for the development to assist with the re-design or re-engineering of the entire antenna pedestal assembly which includes but is not limited to an AC motor, AC compliant servo amplifier, frame, gear assembly, data package, brake, and CCA's to retrofit the redesigned unit onto the MUTES weapon system.

If you would like to participate in the Technical Discussion on:

January 9, 2024, 1:00PM – 2:00PM CST

provide the following, NLT

December 22, 2023

429SCMS.SASPO.Workflow@us.af.mil

-Company, -Address, -Name(s), -Email(s), -Phone,

-Your questions for Engineering, and

-Statement of Capabilities







Bearing #1 - Market Research Tinker AFB - 421st SCMS



MD:	N/A			
TMS:	F100-PW-100/200/22	0/229		
Noun:	Bearing, Roller			
NSN:	3110-00-416-9422			
P/N:	4035597			
Forecasted Buy Price:	\$3,217.75			
Forecasted Repair Cost:	\$1,696.19			
AAC:	С			
Unserv. Assets Avail:	Yes			
QPA/APPL Rate:	1	100		

QPA/APPL Rate:			1		10	00			
			Out Ye	ear Requ	uiremen	ts: BUY			
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0
			Out Yea	r Requi	rements	REPAII	₹		
FY24:	108	FY25:	85	FY26:	70	FY27:	64	FY28:	64
EDL:	Ava	ailable				RDL:	Ava	ailable	
Tinker						Robins			
Hill	12/07/2023					Virtual			
				1					

AMC/AMSC:	1	С		
RMC/RMSC:	1	В		
Material:	Steel			
Dimensions:	1.5 " W x 5.8781 "Dia			
Criticality Code:	F			
Drawings Releasable:	Yes			
Drawing #:	4035597			
Drawing Cage Code:	77445			
T.O. Releasable:	Yes			
T.O. #:	2J-F100-14/24/54			
Budget Code:	8			
Next Higher Asmbly:	Inlet Fan Module			

Comments

- Market Research for Level 4 Main Engine Bearing remanufacture/Overhaul facility within the continental U.S.
- If interested, please submit capabilities statement to our workflow at 429SCMS.SASPO.Workflow@us.af.mil.

UNCLASSIFIED



Additional F100 Engine Opportunities



- Bearing #2 Market Research Tinker AFB 421 SCMS
 - NSN: 3110-00-345-6121, P/N: 4037050
- Bearing #3 Market Research Tinker AFB 421 SCMS
 - NSN: 3110-00-345-6018, P/N: 4035594
- Bearing #4 Market Research Tinker AFB 421 SCMS
 - NSN: 3110-01-137-2472, P/N: 4059349
- Ring-Cellular Structural Market Research Tinker AFB 421 SCMS
 - NSN: 2840-01-429-8192, P/N: 4063462
- Ring-Cellular Structural Market Research Tinker AFB 421 SCMS
 - NSN: 2840-01-429-8191, P/N: 4063466



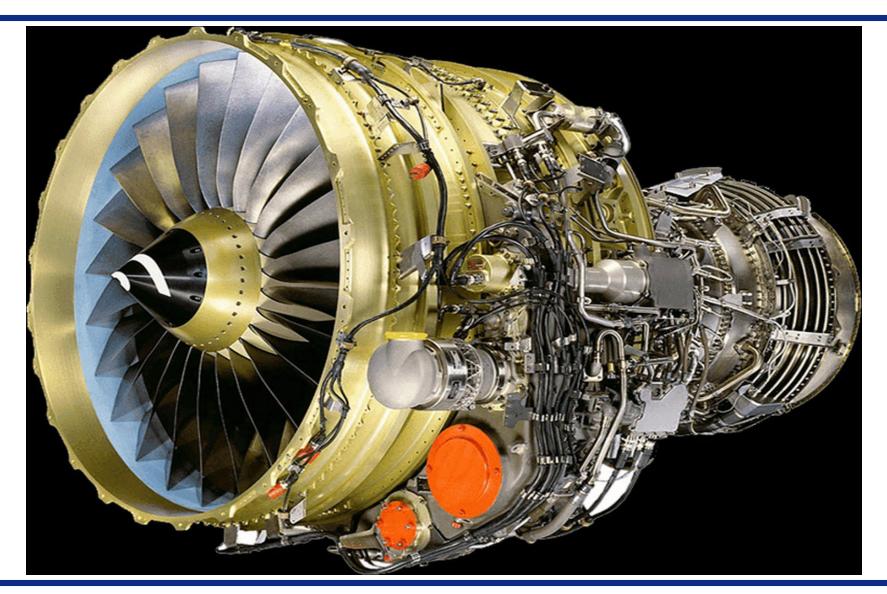
Additional F100 Engine Opportunities



- Synchronizing Ring Market Research Tinker AFB 421 SCMS
 - NSN: 2840-01-429-8190, P/N: 4063463
- Synchronizing Ring Market Research Tinker AFB 421 SCMS
 - NSN: 2840-01-458-3357, P/N: 4063464









Housing, Gearbox: CUOH-New Buy Tinker AFB – 421st SCMS



MD:	N/A			
TMS:	F108-CF-100			
Noun:	Housing, Gearbox (IGB)			
NSN:	2840-01-187-3185			
P/N:	9976M74G04			
Forecasted Buy Price:	\$67,309.70			
Forecasted Repair Cost:	\$24,113.94			
AAC:	С			
Unserv. Assets Avail:	No			
QPA/APPL Rate:	1	100%		

AMC/AMSC:	3	Z
RMC/RMSC:	2	С
Material: Dimensions:	Various Alloys 12"L X 12"W X 10"H, 7	LBS
Criticality Code:	Υ	
Drawings Releasable:	No	
Drawing #:	Not Available	
Drawing Cage Code:	Not Available	
T.O. Releasable:	No	
T.O. #:	Not Available	
Budget Code:	8	
Next Higher Asmbly:	Inlet Gearbox Assembly	1

Out Year Requirements: BUY										
FY24:	8	FY25:	8	FY26:	8	FY27:	8	FY28:	8	
	Out Year Requirements: REPAIR									
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0	
EDL:	No	t Availab	le			RDL:	No	t Availab	le	
Tinker	08/10/2023					Robins		03/24/202	3	
Hill						Virtual				

Comments

- Looking for CFM56 suppliers who have inventory of these Housings.
- Interested vendors should send capabilities statement to 429SCMS.SASPO.Workflow@us.af.mil

UNCLASSIFIED



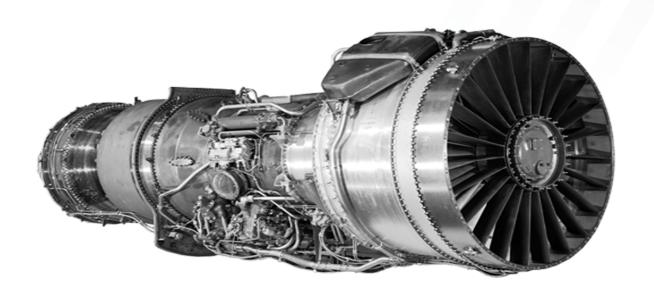
Additional F108 Engine Opportunities



- Transfer Gearbox Housing (TGB): CUOH Spares Buy Tinker AFB 421 SCMS
 - NSN: 2840-01-199-1547, P/N: 301-484-017-0
- Gearbox Housing (AGB): CUOH Spares Buy Tinker AFB 421 SCMS
 - NSN: 2840-01-184-8959, P/N: 301-484-423-0









Clamp, Comb Chamber: AS - Repair Tinker AFB – 421ST SCMS



MD:	N/A				
TMS:	TF-33				
Noun:	Clamp, Combustion Chamber				
NSN:	2840-00-169-0191				
P/N:	622382				
Forecasted Buy Price:	\$1016.49				
Forecasted Repair Cost:	\$300.19				
AAC:	С				
Unserv. Assets Avail:	Yes				
QPA/APPL Rate:	8	100			

Out Year Requirements: BUY										
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0	
Out Year Requirements: REPAIR										
FY24:	150	FY25:	280	FY26:	280	FY27:	280	FY28:	280	
EDL:	Ava	ailable				RDL:	Ava	ailable		
Tinker	8/10/2023				Robins					
Hill						Virtual				

AMC/AMSC:	1	С
RMC/RMSC:	1	С
Material:	Nickel Alloy	
Dimensions:	10"Dia X 2.6" H 5lbs	
Criticality Code:	Υ	
Drawings Releasable:	Yes	
Drawing #:	622382	
Drawing Cage Code:	77445	
T.O. Releasable:	Yes	
T.O. #:	2J-TF33-53-7	
Budget Code:	8	
Next Higher Asmbly:		

Comments

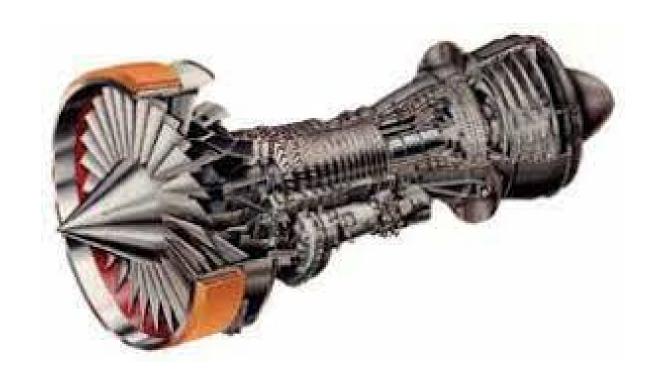
- Deliverables: Source Approval Request (SAR) Package.
- Interested vendors should submit a Source Approval Request (SAR) to afsc.sb.workflow@us.af.mil.
- NOTE: Send notification to <u>429SCMS.SASPO.Workflow@us.af.mil</u> within 45 days of intent to submit SAR package.

UNCLASSIFIED



TF34 Engine







Nut Assy, Self Locking: RE Tinker AFB – LPSCA



MD:	N/A				
TMS:	TF34-GE-100A				
Noun:	Nut Assy, Self Locking				
NSN:	5310-00-168-1988				
P/N:	4024T62G03				
Forecasted Buy Price:	\$68.99				
Forecasted Repair Cost:	Not Available				
AAC:	V				
Unserv. Assets Avail:	No				
QPA/APPL Rate:	4	100%			

7											
	Out Year Requirements: BUY										
FY24:	200	FY25:	0	FY26:	0	FY27:	0	FY28:	0		
Out Year Requirements: REPAIR											
FY24:	0	FY25:	0	FY26:	0	FY27:	0	FY28:	0		
EDL:	Not	t Availab	le			RDL:	Not	t Availab	le		
Tinker					Robins						
Hill	1	12/07/2023				Virtual					

AMC/AMSC:	1	С
RMC/RMSC:	2	С
Material:	Steel	
Dimensions:	3.25"L x 0.420"W x 0.2	66"H
Criticality Code:	X	
Drawings Releasable:	Yes	
Drawing #:	4024T62	
Drawing Cage Code:	99207	
T.O. Releasable:	Yes	
T.O. #:	2J-TF34-4	
Budget Code:	9	
Next Higher Asmbly:		

Comments

- Deliverables: Technical Data Package(TDP), Prototype, 3D Modeling Data, Testing Procedures
- Interested vendors should submit a White Paper to 429SCMS.SASPO.workflow@us.af.mil
- RSVP for Technical Discussion

UNCLASSIFIED



Nut Assy, Self Locking: RE Tinker AFB – LPSCA



If you would like to participate in the Technical Discussion on:

January 9, 2024, 10:00 AM - 11:00 AM CST

provide the following, NLT

December 22, 2023

429SCMS.SASPO.Workflow@us.af.mil

-Company, -Address, -Name(s), -Email(s), -Phone,

-Your questions for Engineering, and

-Statement of Capabilities

Industry SAR Training

Source Approval Request (SAR) and Qualification Requirements









START HERE:





- Find:
 - Slides from today
 - Focused products lists
 (RPOW Requirements
 Projections over Web)
 - Submission Formats



- o Hill Industry Days Agenda Dec 8 2022.docx
- o Hill Industry Days Slide Deck Dec 8 2022.pptx
- o Hill Industry Days 2022 Quad Charts Dec 8 2022.pptx

Robins AFB - 3/25/22

- o SASPO Virtual Industry Day Announcement
- o Agenda for March 25, 2022
- $\circ~$ Robins ID Briefing Deck March 25, 2022
- Robins ID Quad Charle, march 20, 2002

SACRO PRODUCTS

- Fall 2022 CUOH List.xlsx
- o Fall 2022 G Code List.xlsx
- o Fall 2022 RPOW Repair List.xlsx
- o Fall 2022 RPOW Spares.xlsx
- Fall 2022 RPOW Target List.xlsx
- o Div. SMS List
- DLA Aviation, TE33 Spares RPOW Autumn 2012
- o DLA Aviation F100 Spares RPOW Fall 2021



Obtaining Tech Data

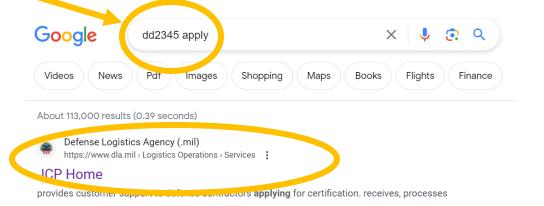


- Expedited process if under solicitation.
- MUST have DD2345 or export control license approved for data.
- Public SalesOffice (405) 736-4676

On SASPO Website:

Engineering Data Request Procedures Instructions for requesting Engineering Data Fublic Sales Request Form Pease submit your Engineering Data request to: ocalc.lgldo.public@u.s.af.mil Technical Order (TO) Data Request Procedures Instructions for requesting TOs

Please submit your TO request to: AFLCMC.LZP.PUBSALFS wus.af.mil





SAR Categories



Category I Actual Item

• "We've made this before for customer X, and we want to make it for you, too!" The supplier has manufactured or performed ROMM on the exact item for the OEM/prime, another DOD service, or commercial customer previously.

<u>Category II – Similar Item</u>

• "We haven't made this item, but we've made one quite similar, and based upon that manufacturing process's complexity and the item's criticality, we affirm we'll be able to make/repair the subject item." Comparison item should be similar in size, features, tolerancing, finishing, significant industrial processes, quality requirements, etc.

Category III - New Manufacture of Item

'We've made nothing similar thus far, but we have the ESA/OEM-approved data, and here is our plan."

Category IV – Alternate Item

• "We propose this part, which we can make/repair, as a substitute for the part you need." (Many times this is a commercial item for which the supplier holds FAA FMA.

NOTE – CAT III and CAT IV SARs are not usually considered for propulsion items.

NOTE – Separate approvals are required for REPAIR and MANUFACTURE of items.



Which format / qualification requirement?



Critical items require prequalification (source approval):

- Propulsion: MQR-PSD-1 or RQR-PSD-1
- Most non-propulsion:
 RQR-848 or 848 SCMG
 MQR (pointers to AFMCI 23-113)

Note: DLA items & those managed by other services may have different requirements.

REFERENCE DOCS

Propulsion

SAR packages using the format from MQR-PSD-1 Rev 1 (12-July-2018) and RQR-PSD-1 Rev 2 (12-July-2018) will no longer be accepted after July 31, 2020. Please use the format found in MQR-PSD-1 Rev 2 (29-October-2019) and RQR-PSD-1 Rev 3 (28-January-2020) for all future SAR packages,

- Propulsion Training
- o Company Profile Template
- SAR Template
- o Instructions for SAR and Company Profile Templates
- USAF Propulsion Manufacture Spare, MQR-PSD-1
- USA: Propulsion Repair, RQR-PSD-1
- o 848th SCMG
 - o Page R Master Item List
 - JQR-RQR-848
- o RQR-848
- o 848 SCMG MQR 17 Aug 2020
- 848 SCMG MQR Master List October 2021
- Guidane (Instructions/Links)
- o AFMCI23-113

AFMCI21-112 (PDF)

PUBLOG

Sam.gov

DLA Internet Bid Board System (DIBBS)

JACG Source-Approved and Management Handbook

448 SCMW SCRM Acquisition Guide



Qualification Requirements (QRs)



Non-Propulsion: RQR-848/848 SCMG MQR

			Category		ry	
Tab	Element Description		I			
		_	PMA	II	III	IV
TOC	TABLE OF CONTENTS	X	X	X	X	X
A*	Cover Letter	X	X	X	X	X
В	Technical Data Rights Certification Statement	X		X	X	X
C	Offeror's Brochure & Correspondence	X		X	X	X
D	Quality Assurance Documentation	X		X	X	X
E*	Subject Item Technical Data	X		X	X	X
F*	Subject Item Specifications	X		X	K	X
G*	Sub-Tier Supplier (STS) Information	X	-0	X	e T	X
H*	Quality History	3			X	X
I*	Similar Item Technical Data	U	-	X		
J*	Similarities / Differences between subject St nila Items			X		X
K*	Similar Item Technical Data Similarities / Differences between Subject (Similar Items Purchase Orders & Shiop in 1 both ents	X	X	X		X
L*	Trav ters in Trace s/O erations Sheets (POS/Op Sheets)	X		X	X	X
M*	Inspection Method Sheets (IMS)	X		X	X	X
N	Prime Contractor's Quality Rating System Report	X		X	X	X
О	Licensee Agreement (if applicable)	X		X	X	X
P	Value Added (By Prime or OEM)	X		X	X	X
Q	Government / Prime Contractor Surveys	X		X	X	X
R	Pre-Qualification Test Plans	X		X	X	X
S	Test Results	X		X	X	X
T*	Tooling	X		X	X	X
U	Government Quality Assurance Compliance	X		X	X	X
V	FAA PMA Letter or Supplement (if PMA applicable)		X	X	X	X
W	Alternate Item Offeror Component Purchase Orders					X
X*	Statistical Data					X
Y	Reverse Engineering Management Plan					X
Z	Alternate Application Mission					X

Propulsion: MQR-PSD-1/RQR-PSD-1

Compa	Company Profile Revaling Inc.						
ELEMENT 1. Company Brochuse Websi							
ELEMENT 2. Quality As ar note Cort.fica	ite (QAC)						
ELEMENT 3. Ser A to soment Checklist (SAC)							
ELEMENT 4. Quality Assurance vs e 1 Q S, Manual							
ELEMENT 5. Eq. ppm ent 1. 1							
ELEMENT 6. DL Form 2545 or Export Co							
ELEMENT 7. Quality History	531						
ELEMENT 8. Sign ficar til c is rial Proce	ss (SIP) Certifications						
36.5	1. List of all Sub-Tier Suppliers (STS)						
ELEMENT 9. Sub-Tier Supplier Info.	2. All STS Quality Assurance Certifications						
	3. Any STS Significant Industrial Process Certifications						

Sect	ion	Element	Title
		A	Cover Letter
Subject Item Package	Engineering Data	В	Subject Item Technical De a
		С	Proposed Pro Ur o A c me ts
	Repair Plan	,D	S 5 T Supplier (STS) List
	Coring/Legal Documents	* 0	Significant Industrial Processes (SIP)
Package		G	Calibrated Equipment List
		G	Technical Data Rights Certification Statement
7		Н	License Agreements
			Government Quality Assurance Compliance
	7 GFL	J	Similarities/Differences Summary*
Demonstra		K	Similar Item Technical Data*
Demonstra	Olerackage	L	Demonstration Production Documents
		М	Purchase Orders and Shipping Documents

Note: DLA items & those managed by other services may have different requirements.



Propulsion: Company Profile



Requirements – Chapter 7, MQR-PSD-1/RQR-PSD-1 (all elemental descriptions therein)

Compa	Company Profile Requirements				
ELEMENT 1. Company Brochure/Website					
ELEMENT 2. Quality Assurance Certificate (QAC)					
ELEMENT 3. Self-Assessment Checklist (SAC)					
ELEMENT 4. Quality Assurance System (QAS) Manual					
ELEMENT 5. Equipment List					
ELEMENT 6. DD Form 2345 or Export Co	ontrol License				
ELEMENT 7. Quality History					
ELEMENT 8. Significant Industrial Proce	ss (SIP) Certifications				
1. List of all Sub-Tier Suppliers (STS)					
ELEMENT 9. Sub-Tier Supplier Info.	2. All STS Quality Assurance Certifications				
	3. Any STS Significant Industrial Process Certifications				







Requirements – Chapter 8, MQR-PSD-1/RQR-PSD-1 (all elemental descriptions therein)

Sect	ion	Element	Title
		Α	Cover Letter
	Engineering Data	В	Subject Item Technical Data
		С	Proposed Production Documents
Subject Item	Repair Plan	A Cover Letter Data B Subject Item Technical Data C Proposed Production Documents D Sub-Tier Supplier (STS) List E Significant Industrial Processes (SIP) F Calibrated Equipment List G Technical Data Rights Certification Stateme H License Agreements I Government Quality Assurance Compliance J Similarities/Differences Summary* K Similar Item Technical Data* L Demonstration Production Documents	
_	nepair rian	E	Significant Industrial Processes (SIP)
Package		F	Calibrated Equipment List
	Licensing/Logal	G	Technical Data Rights Certification Statement
	Licensing/Legal Documents	Н	License Agreements
		I	Government Quality Assurance Compliance
		J	Similarities/Differences Summary*
Domonetrati	Demonstration Package		Similar Item Technical Data*
Demonstrati	on rackage	L	Demonstration Production Documents
		М	Purchase Orders and Shipping Documents



Non-Propulsion: SAR Package



Requirements – RQR-848/848 SCMG MQR→ AFMCI 23-113, Table A6.3 / Table A5.1

			Cat	tego	ry	
Tab	Element Description	I			ш	TX 7
		_	PMA	II	111	IV
TOC	TABLE OF CONTENTS	X	X	X	X	X
A*	Cover Letter	X	X	X	X	X
В	Technical Data Rights Certification Statement	X		X	X	X
C	Offeror's Brochure & Correspondence	X		X	X	X
D	Quality Assurance Documentation	X		X	X	X
E*	Subject Item Technical Data	X		X	X	X
F*	Subject Item Specifications	X		X	X	X
G*	Sub-Tier Supplier (STS) Information	X		X	X	X
H*	Quality History	X	X	X	X	X
I*	Similar Item Technical Data			X		
J*	Similarities / Differences between Subject / Similar Items			X		X
K*	Purchase Orders & Shipping Documents	X	X	X		X
L*	Travelers and Process/Operations Sheets (POS/Op Sheets)	X		X	X	X
M*	Inspection Method Sheets (IMS)	X		X	X	X
N	Prime Contractor's Quality Rating System Report	X		X	X	X
0	Licensee Agreement (if applicable)	X		X	X	X
P	Value Added (By Prime or OEM)	X		X	X	X
Q	Government / Prime Contractor Surveys	X		X	X	X
R	Pre-Qualification Test Plans	X		X	X	X
S	Test Results	X		X	X	X
T*	Tooling	X		X	X	X
U	Government Quality Assurance Compliance	X		X	X	X
V	FAA PMA Letter or Supplement (if PMA applicable)		X	X	X	X
W	Alternate Item Offeror Component Purchase Orders					X
X*	Statistical Data					X
Y	Reverse Engineering Management Plan					X
Z	Alternate Application Mission					X

- Element descriptions in Table A6.3
- 'Checklist' questions for elements in Table A5.1
- 848 SCMG MQR →
 Points directly to AFMCI
 23-113 as QR.
- RQR-848→ Points to AFMCI 23-113 as QR, with amplifying info in Appendix E.



Non-Propulsion Example – Element K, Demonstration POs



(From AFMCI 23-113)

- Element descriptions in Table A6.3
- 'Checklist' questions for each element within Table A5.1

K. PURCHASE ORDERS AND SHIPPING DOCUMENTS – Provide copies of at least one purchase order(s), shipping document(s), and any amendments from the prime contractor, OEM, Government or other customers based upon the SAR category selected with all financial data redacted or removed. The shipping document(s) must not be older than three (3) years for CSI or seven (7) years for CAI from the date the SAR is received by SBO or the procuring activity. The shipping document(s) should account for all items ordered in the PO provided. If a contract was terminated, state the termination reason. For Cat I or II, the purchase orders must be from the prime contractor, OEM, DoD, foreign government, or commercial customer. This information should indicate when the offeror last produced the subject or similar item depending upon the SAR category selected. For Cat III, provide a statement the part has not been provided to any customer. For Cat IV, the purchase orders must be from commercial customers or PMA holder. The data provided in this section should be for the same contract(s) as those provided in SAR Elements L and M. A copy of the offeror's documentation may be kept by ESA.

K. PURCHASE ORDERS and SHIPPING DOCUMENTS	(EVALUATOR INITIALS):					
	YES	NO	N/A			
1. Was the order completed within the last 3 years (for CSIs)?						
2. Was the order completed within the last 7 years (for CAIs)?						
3. Is a complete copy of the Purchase Order (including latest amendment) provided?						
4. Is a complete copy of Shipping Documents included?						
5. Was the order completed (and not terminated)? (If NO, explain)						



Note - PCRs / SRRs



AC Travele	TRAVELER 1111-000 TURBINE ROTOR STAGE-4 REF: TO #2J-TF33-160-1 SECTION 18-54-03	TURBINE ROTOR STAGE-4			
#	OPERATION DESCRIPTION	DWG	INIT.	QA	DATE
60	Continued from previous page				
70	VISUAL INSPECT - INCOMING Verify part number and serial number match paperwork. 1.DIM A: SPEC: 1.00 +/- 0.01 in. TOOL ID: 2.DIM B: SPEC: 1.00 +/- 0.01 in. TOOL ID: 3.DIM C: SPEC: 1.00 +/- 0.01 in. TOOL ID: 4.DIM D: SPEC: 1.00 +/- 0.01 in. TOOL ID:	DWG 1111-00			
80	SUB-VENDED: NOT-SO-GOOD NDT (CAGE 12345) FPI CODE 7 ALL Leading Edges and Roots. Attach PO from CAGE 12345 upon completion.	DWG 1111-00			

Discussed within Chapter 12/13 of MQR-PSD-1.

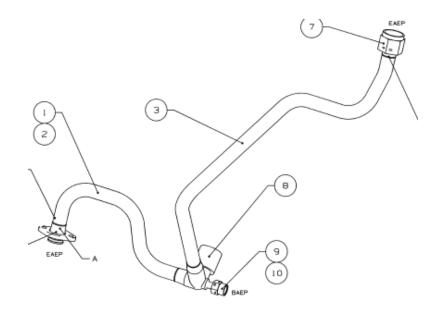


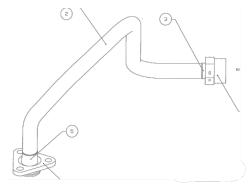
Example - Propulsion Success



F100 – PX Oil Tube

- CP: Submitted JUL 2021
- SAR: Submitted AUG 2021 (Item on RPOW Spares List)
- Solicitation: NOV 2022
- Awarded: \$119K, MAR2023







Common Discrepancies / Issues







Less Fixable...





- Heat Treat
- Chemical Cleaning / Anodize / Electroless Plating
- Thermal Diffusion Coatings
- Flash/Fusion Welding
- EDM Machining
- Peening
- NDT

Note – OEM/DOD endorsements may be acceptable.

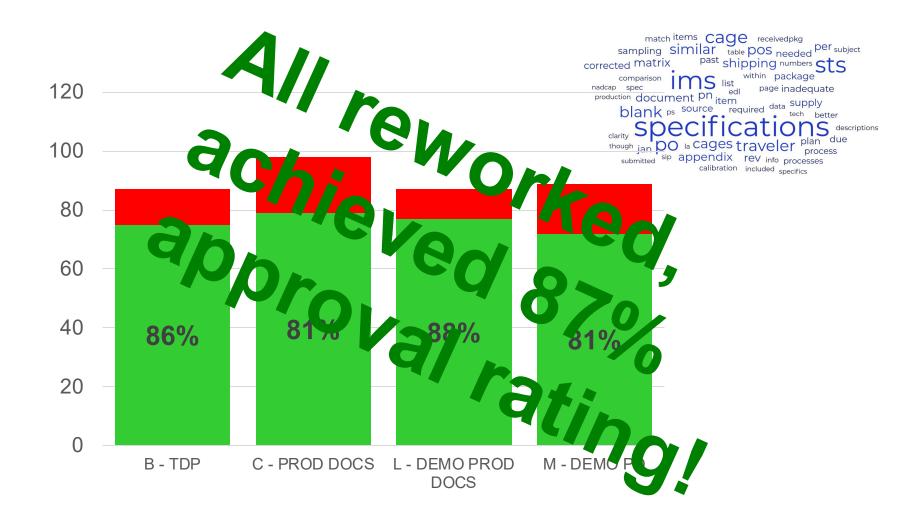
Licensing Agreements:

- AMSC Code M Master tooling required.
- AMSC Code P Government does not own data rights.



Common Issues







Technical Data Package



RDL RE	VISION	3					EDAID	DATALIC	т.		PAC	E 1 OF 1	
DATE 30 MAY 2019			REPAIR DATA LIST							PAGE FOF F			
NSN			PART NUMBER						CAGE CODE		NOUN		
28400135	75078NZ		4080381-01						77445		SHROUD SEGMENT, TURB		
LINE/ SUB	CAGE CODE	DOC REF NUM/ ACCOMP DOC NUM	REV	FURN CODE	DATA AVAIL	GOV RIGHTS	DIST CODE	NOUN/TITL	E	REMARKS			
00001	77445	2-1-111		G	Y	K	D	Standard Mx Engines	Procedures, all P&W	NAME: STANDARD MAINTENA NAVY AND USAF P & W AIRCRAFT ENGIN Version: 20180401		DATE:	30 MAY 2019
00002	77445	2J-F100-54		G	Y	K	D	Illustrated Pa	ts Breakdown	NAME: Illustrated Parts Breakdown USAF Engine Model F100-PW-229 Version: 20190115 Version: 20171215	1	DATE:	30 MAY 2019
00003	77445	2J-F100-53-1		G	Y	K	D	Mx Inst, Dep Info	ot, Intro and General	NAME: Maintenance Instructions, I Introduction and General In USAF Engine Model F100-PW-229 Version: 20190115		DATE:	30 MAY 2019
00004	77445	2J-F100-53-2		G	Y	K	D	Mx Inst, Dep	ot, On-Condition Mx	NAME: Maintenance Instructions, I	Depot	DATE:	30 MAY 2019

This is element B for propulsion items (MQR/RQR-PSD-1), element E for non-propulsion (AFMCI 23-113).



Production Documents



AC Travele	TRAVELER 1111-000 TURBINE ROTOR STAGE-4 REF: TO #2J-TF33-160-1 SECTION 18-54-03		Base	rk No. Metal Veight	0 10.00 LBS.
#	OPERATION DESCRIPTION	DWG	INIT.	QA	DATE
60	Continued from previous page				
70	VICO/IL IIIOI EGI IIIOGIIIIIO	DWG 1111-00			
	1.DIM A:				
	SPEC: 1.00 +/- 0.01 in. TOOL ID:				
	SPEC: 1.00 +/- 0.01 in. TOOL ID:				
80	FPI CODE 7 ALL Loading Edges and Posts. Attach PO from CAGE 12345 upon completion.	DWG 1111-00			

This is element C for propulsion items (MQR/RQR-PSD-1), element L/M for non-propulsion (AFMCI 23-113).



Demonstration Package



AC Travele	TRAVELER 1111-000 TURBINE ROTOR STAGE-4 REF: TO #2J-TF33-160-1 SECTION 18-54-03	TURBINE ROTOR STAGE-4			
#	OPERATION DESCRIPTION	DWG	INIT.	QA	DATE
60	Continued from previous page		91	B	1/5/
70	VISUAL INSPECT - INCOMING	DWG 1111-00			
	Verify part number and serial number match paperwork. 1. DIM A:		MV.	B5	19/
80	SUB-VENDED: NOT-SO-GOOD NDT (CAGE 12345) FPI CODE 7 ALL Leading Edges and Roots. Attach PO from CAGE 12345 upon completion.	DWG 1111-00	65	K	9.73

This is element L for propulsion items (MQR/RQR-PSD-1), element L/M for non-propulsion (AFMCI 23-113).



Questions?



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